

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		001588	15	170
				6449-6453		QUANTITIES		32704

SCHEDULE OF BRIDGE QUANTITIES FOR JOB NO. 1588

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	SP & 802	803	SS & 804	SS & 804	805	805	805	805	805	807	808	809	812	816	816
				ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. )	UNCLASSIFIED EXCAVATION FOR STRUCTURES- BRIDGE	CLASS S CONCRETE- BRIDGE	PRESTRESSED CONCRETE GIRDER (TYPE III )	CLASS S(AE) CONCRETE- BRIDGE	BOILED LINSEED OIL	REINFORCING STEEL - BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	CONCRETE PILING (16" OCT. OR 14" SQ.)	TEST PILES (16" OCT. OR 14" SQ.)	CONCRETE PILING (18" SQ.)	TEST PILES (18" SQ.)	DYNAMIC PILE LOAD TEST	STRUCTURAL STEEL IN BEAM SPANS (A588)	ELASTOMERIC BEARINGS	PREFORMED JOINT SEAL	BRIDGE NAME PLATE (TYPE C)	FILTER BLANKET	DUMPED RIPRAP
					UNIT	LUMP SUM	CU. YD.	CU. YD.	LIN. FT.	CU. YD.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	EACH	LB.	CU. IN.	LIN. FT.	EACH	SQ. YD.
6449	X081	LAPILE CREEK	End Bent No. 1 & 5			49	59.73			0.4	6430		630	70		1150	60	1	807			1796	898
			Interior Bent Nos. 2 thru 4				168.57				30621												
			4 - 70' Prestressed Conc. Girder Spans					1656	371.40	29.3	6589	92560					9246	6534	214				
			( Site No. 1 )		1.0																		
			TOTAL FOR BRIDGE NO. 6449			49	228.30	1656	371.40	29.7	43640	92560	630	70	1150	60	2	10053	6534	214		1796	898
6450	X081	BIG SLOUGH	End Bent No. 1 & 8			53	59.73			0.4	6428		495	55		1610	90	1	807			1603	801
			Interior Bent Nos. 2 thru 7				337.17				61236					2							
			7 - 70' Prestressed Conc. Girder Spans					2898	650.10	51.3	11526	162040					16121	11435	343				
			( Site No. 2 )		1.0																		
			TOTAL FOR BRIDGE NO. 6450			53	396.90	2898	650.10	51.7	79190	162040	495	55	1610	90	3	16998	11435	343		1603	801
6451	X081	OUACHITA RIVER RELIEF	End Bent No. 1 & 6			52	59.73			0.4	6430		630	70		1200	100	1	807			1809	904
			Interior Bent Nos. 2 thru 5				224.77				40824					2							
			5 - 70' Prestressed Conc. Girder Spans					2070	464.70	36.7	8236	115740					11558	8168					
			( Site No. 3 )		1.0																		
			TOTAL FOR BRIDGE NO. 6451			52	284.50	2070	464.70	37.1	55490	115740	630	70	1200	100	3	12365	8168	257		1809	904
6452	X021	OUACHITA RIVER RELIEF	End Bent No. 1 & 8			86	25.33				2948		455	50		1395	115					1017	509
			Interior Bent Nos. 2 thru 7				72.07				8430												
			7 - 35' R. C. Deck Girder Spans					589.40	25.7	44062	72780												
			( Site No. 4 )		1.0																		
			TOTAL FOR BRIDGE NO. 6452			86	97.40		589.40	25.7	55440	72780	455	50	1395	115						1017	509
6453	X021	OUACHITA RIVER RELIEF	End Bent No. 1 & 8			50	25.33				2948		495	60		1540	120					1161	580
			Interior Bent Nos. 2 thru 7				72.07				8430												
			7 - 35' R. C. DECK GIRDER SPANS					589.40	25.7	44062	72780												
			( Site No. 5 )		1.0																		
			TOTAL FOR BRIDGE NO. 6453			50	97.40		589.40	25.7	55440	72780	495	60	1540	120						1161	580
TOTALS FOR JOB NO. 1588						290	1104.50	6624	2665.00	169.9	289200	515900	2705	305	6895	485	8	39406	26137	814	5	7386	3692

John A Sage  
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES  
HWY. 82 BRS. & APPRS. (NEAR OUACHITA RIVER)  
UNION COUNTY  
ROUTE 82 SEC. 7  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: RMG DATE: 4 Mar 93  
CHECKED BY: CSL DATE: Mar 5, 93 SCALE: None  
DESIGNED BY: DATE:  
BRIDGE NO. 6449-6453 DRAWING NO. 32704



BENCH MARK: USGS P-200 Std. Disk in Hub Rail 15' Lt. of C.L. Survey Sta. 609+75.00. Elev. 93.10.

DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges, 1992 with current interim specifications.

MATERIALS AND STRENGTHS:	
Superstructure Concrete (Deck)	$f'_c = 4,000$ psi
Superstructure Concrete (Girders)	$f'_c = 5,000$ psi
Substructure Concrete (Class S)	$f'_c = 3,500$ psi
Reinforcing Steel (A615 or A617, GR. 60)	$F_y = 60,000$ psi

**CONCRETE PILING:**  
End Bents - Piling shall be 16" octagonal or 14" square precast concrete, shall have a minimum penetration of 20' below the natural ground line, and shall be driven to a minimum ultimate bearing capacity of 135 tons per pile. Piling shall be driven after embankment to bottom of cap is in place. Pile shapes shall not be mixed. Drive one 70' test pile in bent 1. Design capacity of piles = 54 tons per pile.

Int. Bents - Piling for bents 2 thru 4 shall be 18" square precast concrete piles. Piles shall have a minimum penetration of 25' below the natural ground line, and shall be driven to a minimum ultimate bearing capacity of 300 tons per pile. Drive one 60' test pile in bent 3. Design capacity of piles = 120 tons per pile.

Bents 1 thru 5 - Bearing values shall be determined as specified for 'Method C - Dynamic Load Test' in the standard specifications. For special requirements for hammer and driving equipment see subsection 805.03.

Pile lengths shown are for estimating and bid comparison purposes only. Actual lengths to be determined in the field.

BRIDGE DECK: The concrete bridge deck shall be given a tine finish as specified for final finishing in subsection 802.20 for Class 5 Bridge Roadway Surface Finish.

**BOILED LINSEED OIL:** Boiled linseed oil treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

DETAIL DRAWINGS:	DRAWING NO.
Bents	32706-32708
70' Prestressed Conc. Girder Spans	32709-32712
Concrete Piling	2383
Type C Bridge Name Plate	2389A
Embankment Construction	1682A
Dumped Riprap and Filter Blanket	1818F
Computing Excavation for Structures	1891F
Approach Slabs and Gutters	2016C & 2017

**EXISTING BRIDGE:** The existing bridge No.1235 (log mile11.31) is 28' wide and 246' long and consists of a RCDG superstructure supported by a concrete substructure. The existing bridge is located approximately 27 feet upstream from the proposed new bridge.

**REMOVAL AND SALVAGE:** After the new bridge is open to traffic the existing bridge (1235) shall be removed in accordance with section 205 of the Standard Specifications. All material from the existing bridge shall become the property of the contractor.

Ouachita River Drainage Area = 10568 sq. mi.			NATURAL WATER SURFACE ELEV. *	WATER SURFACE ELEV. WITH BACKWATER
FLOOD	FREQ.	DISCHARGE		PLANS
DISCUSSION	YEARS	CFS	FEET	FEET
DESIGN	50	11181	89.53	89.63
OVERTOPPING	> 500	-	-	-
BASE	100	11244	89.72	89.83
EXTREME	500	11365	90.22	90.32

\* Unconstricted water surface at proposed bridge location without structure and roadway approaches.

- No overtopping of roadway approaches occurs.
- Low bridge member elevation = 90.20
- Design water surface elevation at bridge = Elev. 89.52

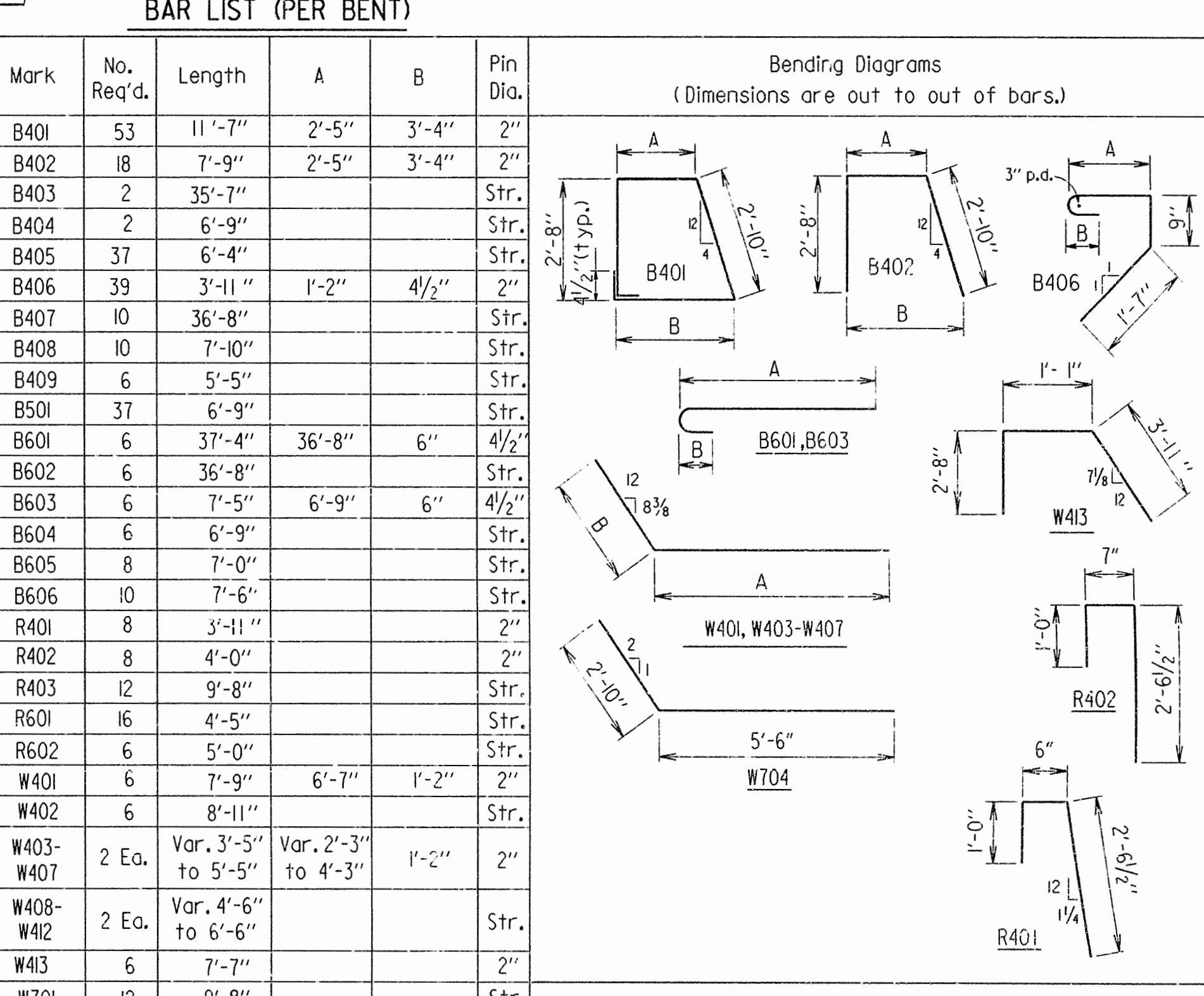
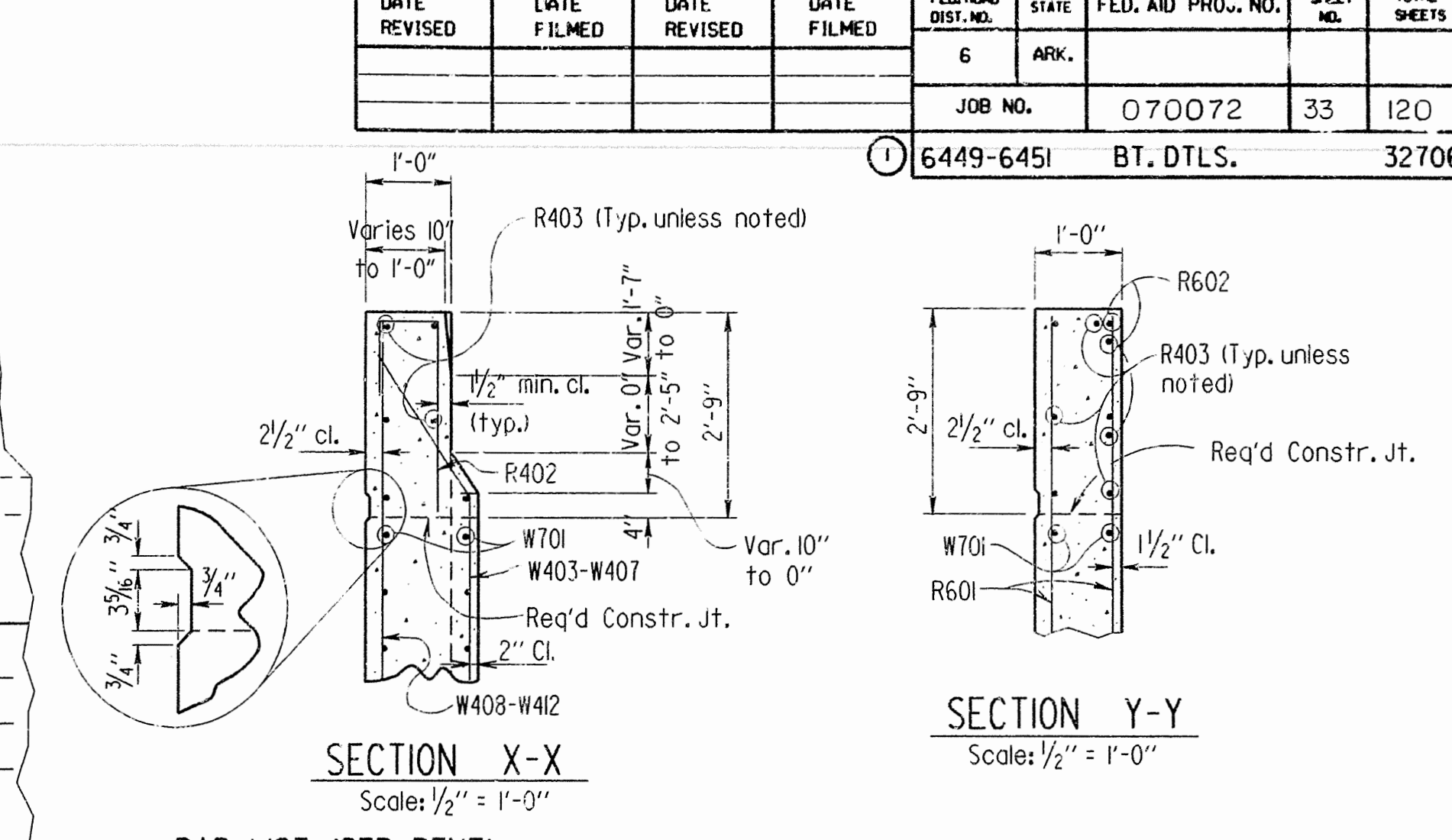
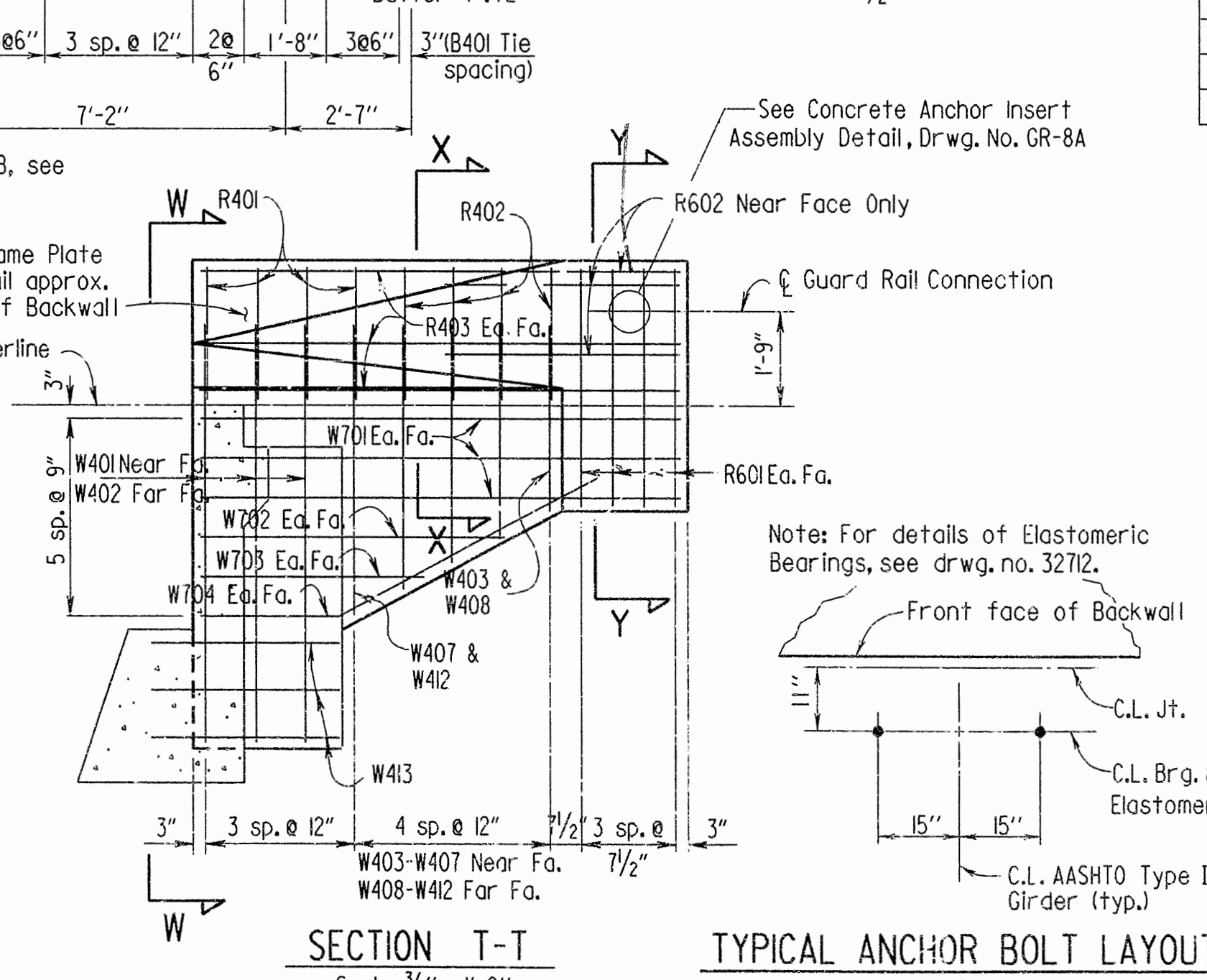
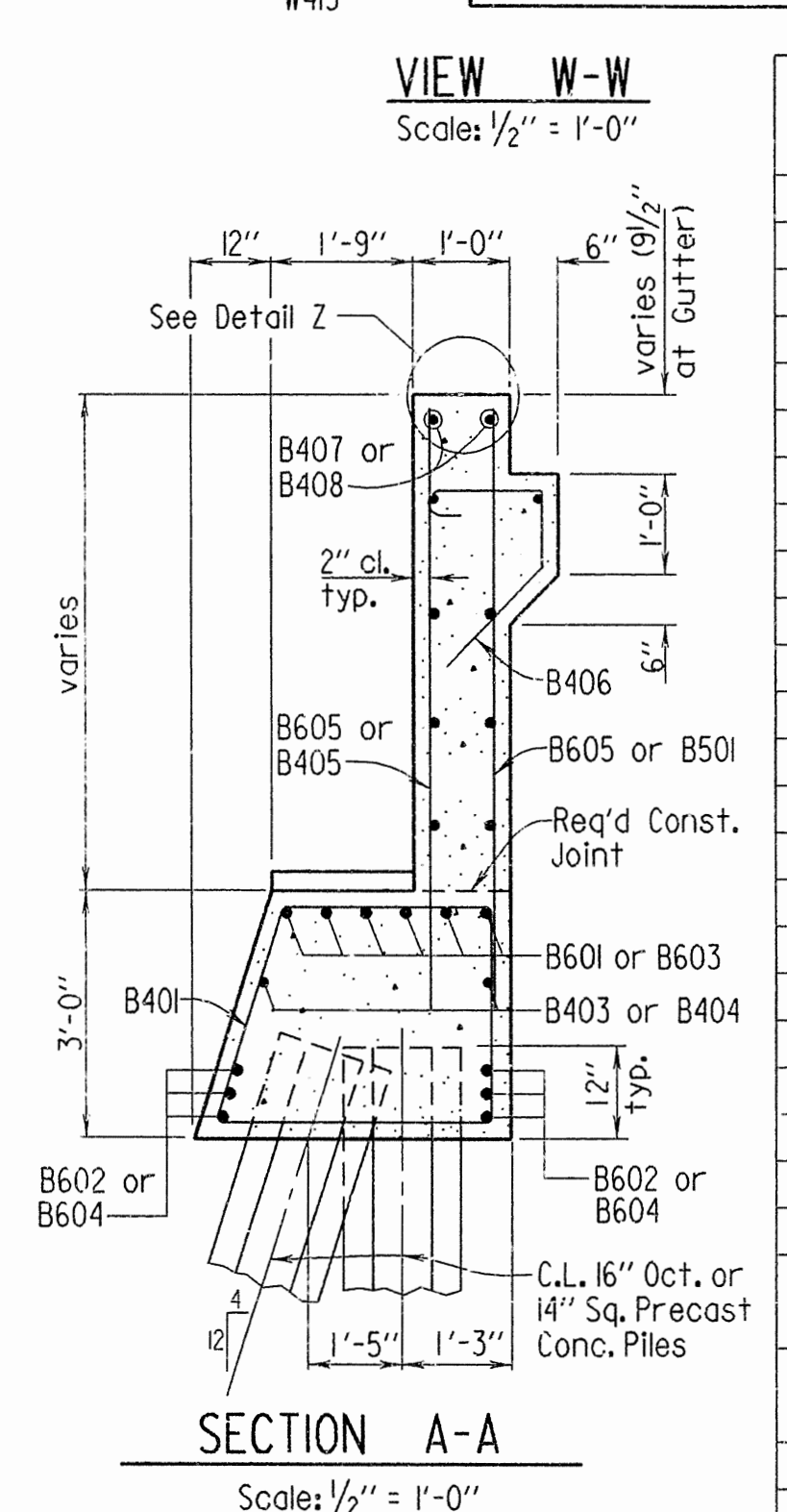
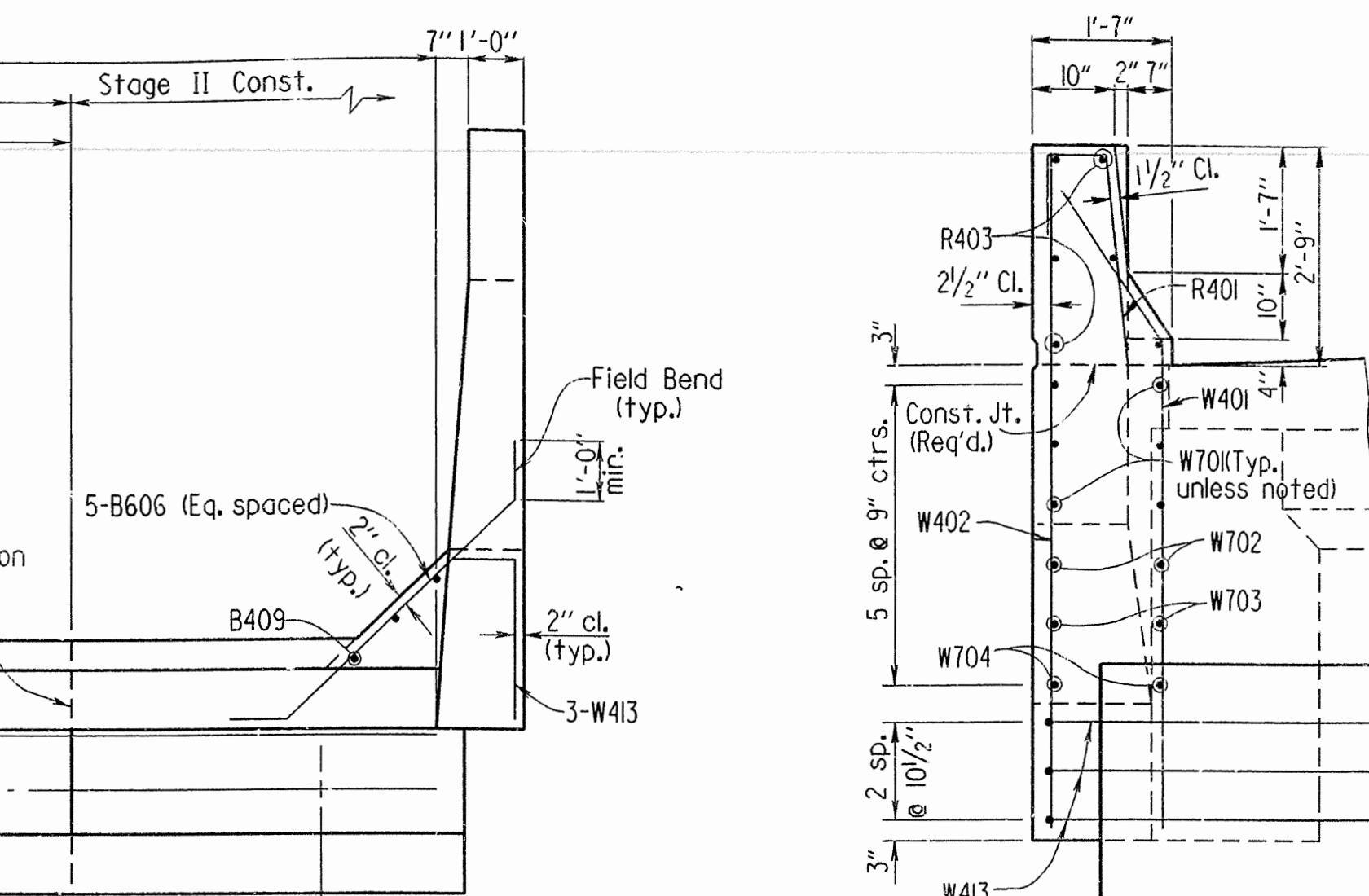
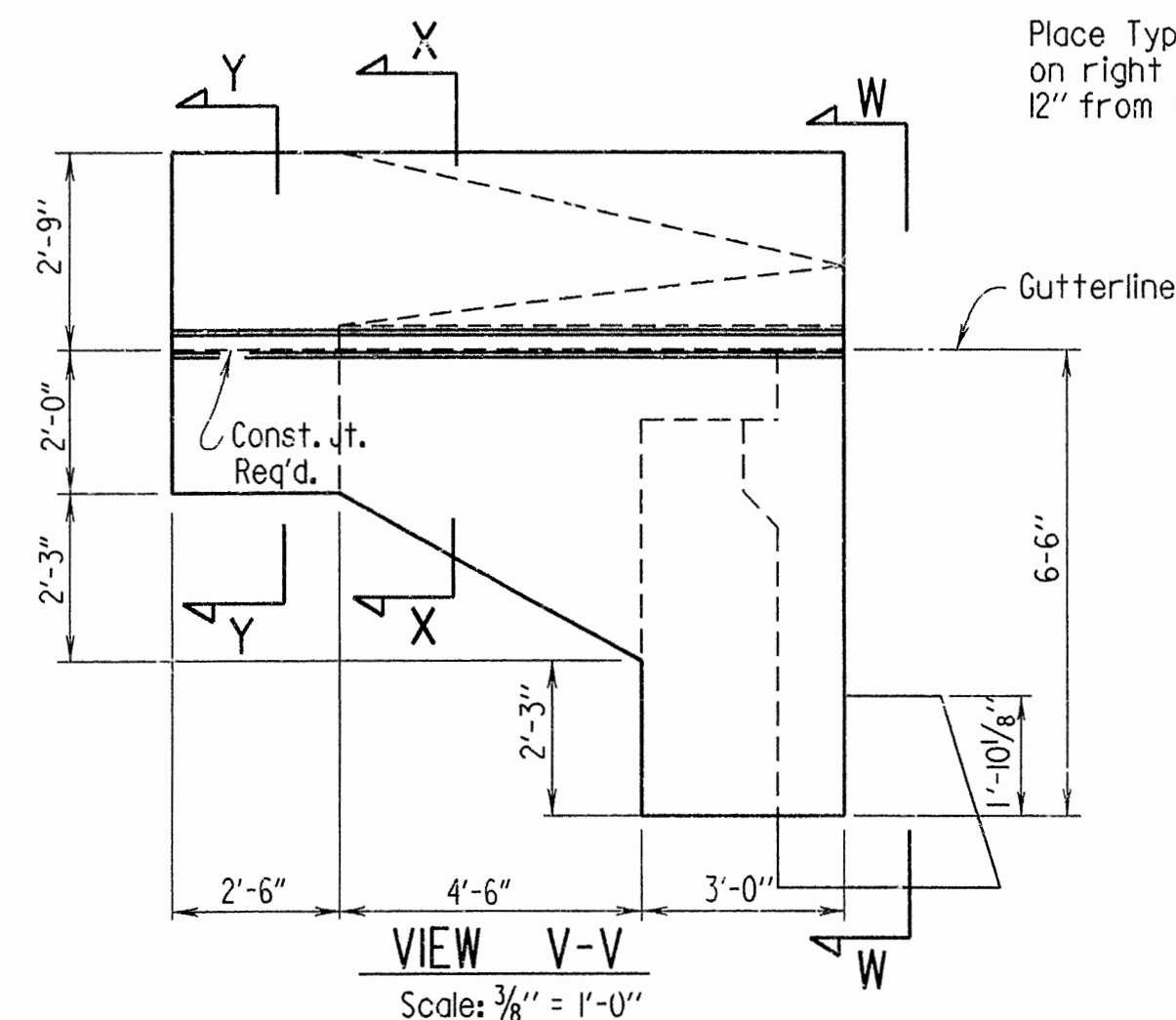
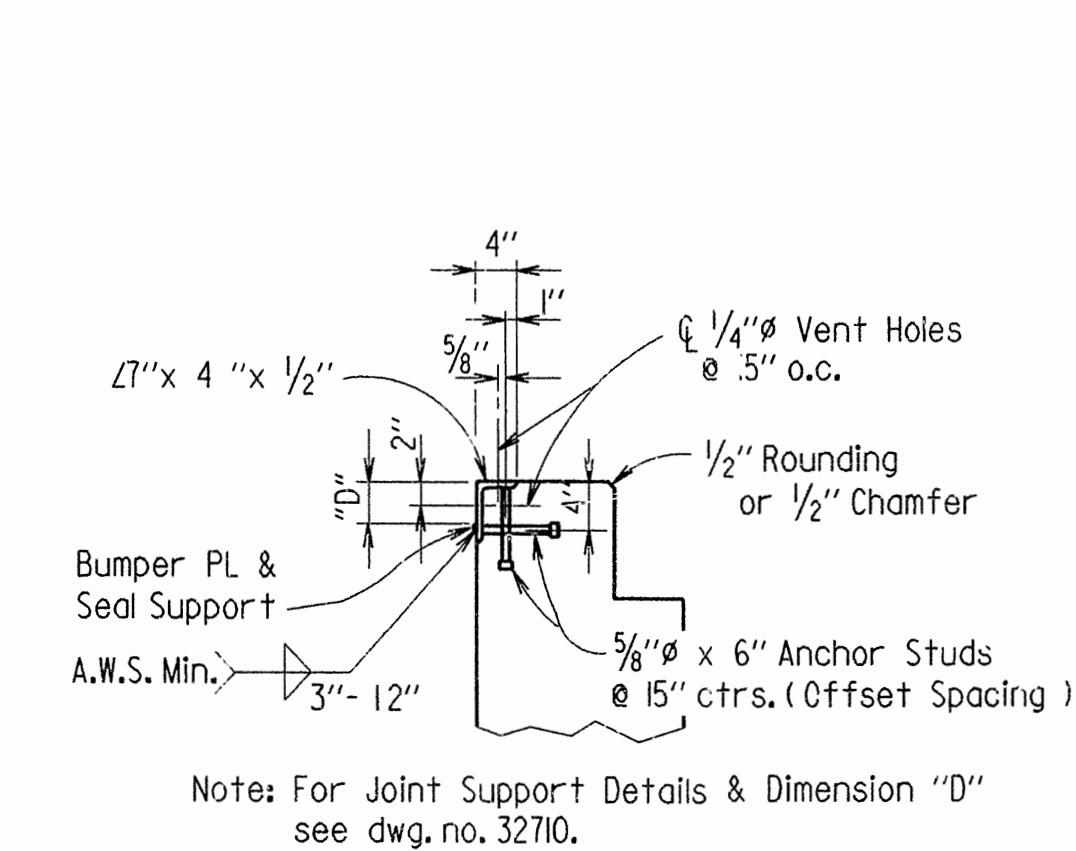
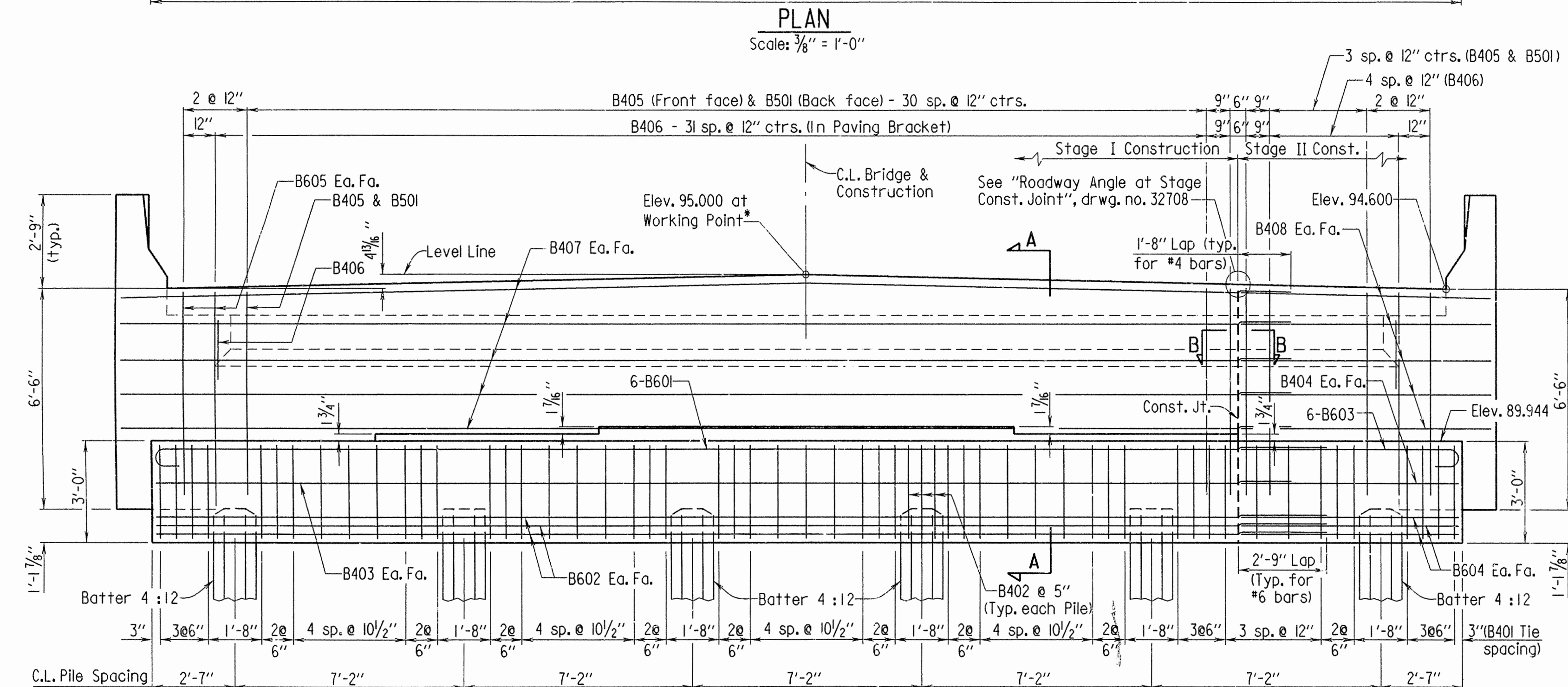
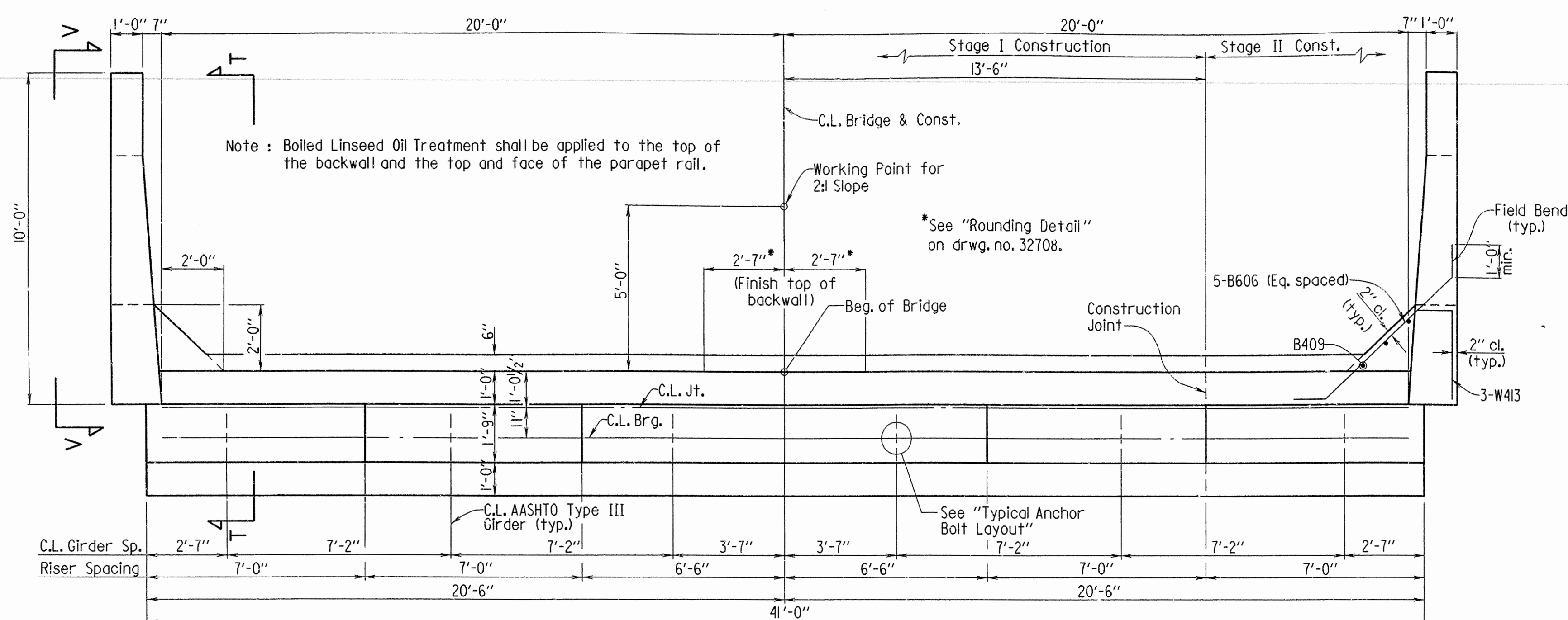
## UNION COUNTY

LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 27 Sept 89  
 CHECKED BY: CSL DATE: Nov 5 93 SCALE: 1" = 20'  
 DESIGNED BY: CSL DATE: July 89  
 BRIDGE NO. 6449 DRAWING NO. 32705







BAR LIST (PER BENT)					
Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	53	11'-7"	2'-5"	3'-4"	2"
B402	18	7'-9"	2'-5"	3'-4"	2"
B403	2	35'-7"			Str.
B404	2	6'-9"			Str.
B405	37	6'-4"			Str.
B406	39	3'-11"	1'-2"	4 1/2"	2"
B407	10	36'-8"			Str.
B408	10	7'-10"			Str.
B409	6	5'-5"			Str.
B501	37	6'-9"			Str.
B601	6	37'-4"	36'-8"	6"	4 1/2"
B602	6	36'-8"			Str.
B603	6	7'-5"	6'-9"	6"	4 1/2"
B604	6	6'-9"			Str.
B605	8	7'-0"			Str.
B606	10	7'-6"			Str.
R401	8	3'-11"			2"
R402	8	4'-0"			2"
R403	12	9'-8"			Str.
R601	16	4'-5"			Str.
R602	6	5'-0"			Str.
W401	6	7'-9"	6'-7"	1'-2"	2"
W402	6	8'-11"			Str.
W403- W407	2 Ea.	Var. 3'-5" to 5'-5"	Var. 2'-3" to 4'-3"	1'-2"	2"
W408- W412	2 Ea.	Var. 4'-6" to 6'-6"			Str.
W413	6	7'-7"			2"
W701	12	9'-8"			Str.
W702	4	6'-0"			Str.
W703	4	4'-6"			Str.
W704	4	8'-4"			5/8"

GENERAL NOTES

All concrete shall be Class "S" and shall be poured in the dry. All exposed corners shall be chamfered  $\frac{3}{4}$ " unless otherwise noted.

All reinforcing steel shall conform to ASTM A615 or A617, Grade 60.

End Bent backwali shall not be poured before beams are in place.

Structural steel in end bents shall be ASTM A36 and shall be paid for as "Structural Steel in Beam Spans (A36)".

If anchor bolts are drilled into cap, top reinforcing bars shall be properly spaced to avoid damage.

For additional information, see Layout.

DETAILS OF  
PILE END BENTS  
FOR 70' PRESTRESSED CONC. GIRDER SPANS  
(BEG. OF BRIDGE ONLY)

ROUTE 82 SEC. 7  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 15 Oct 91

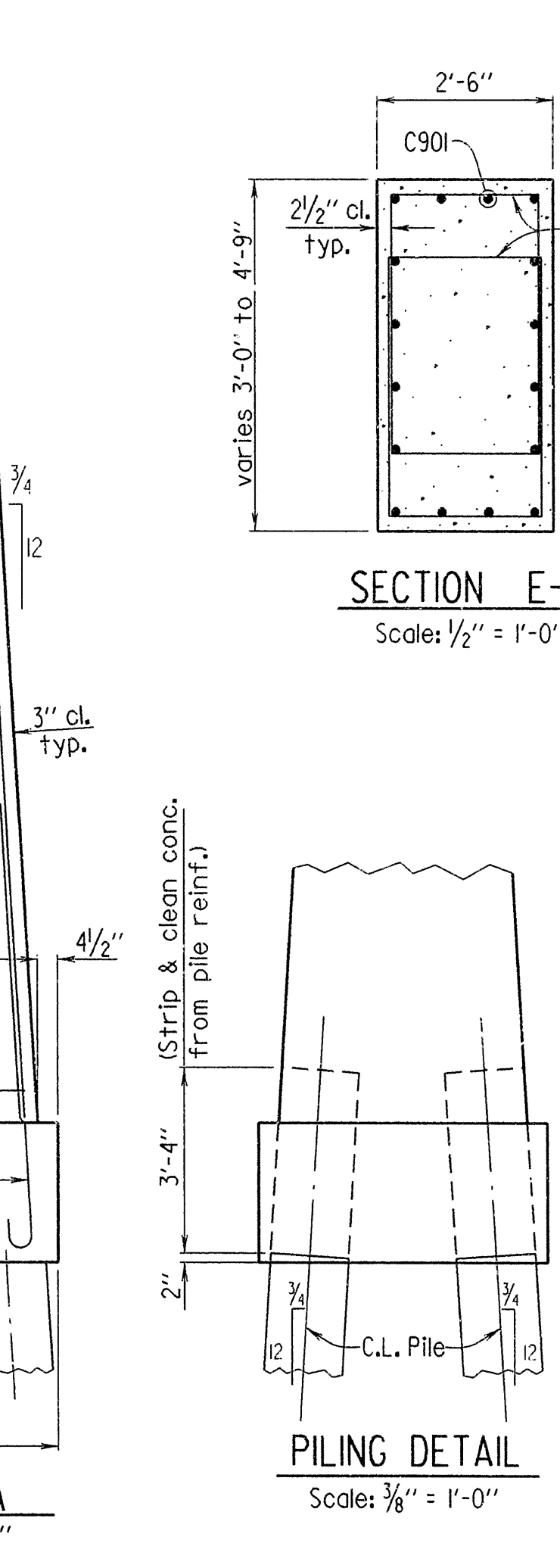
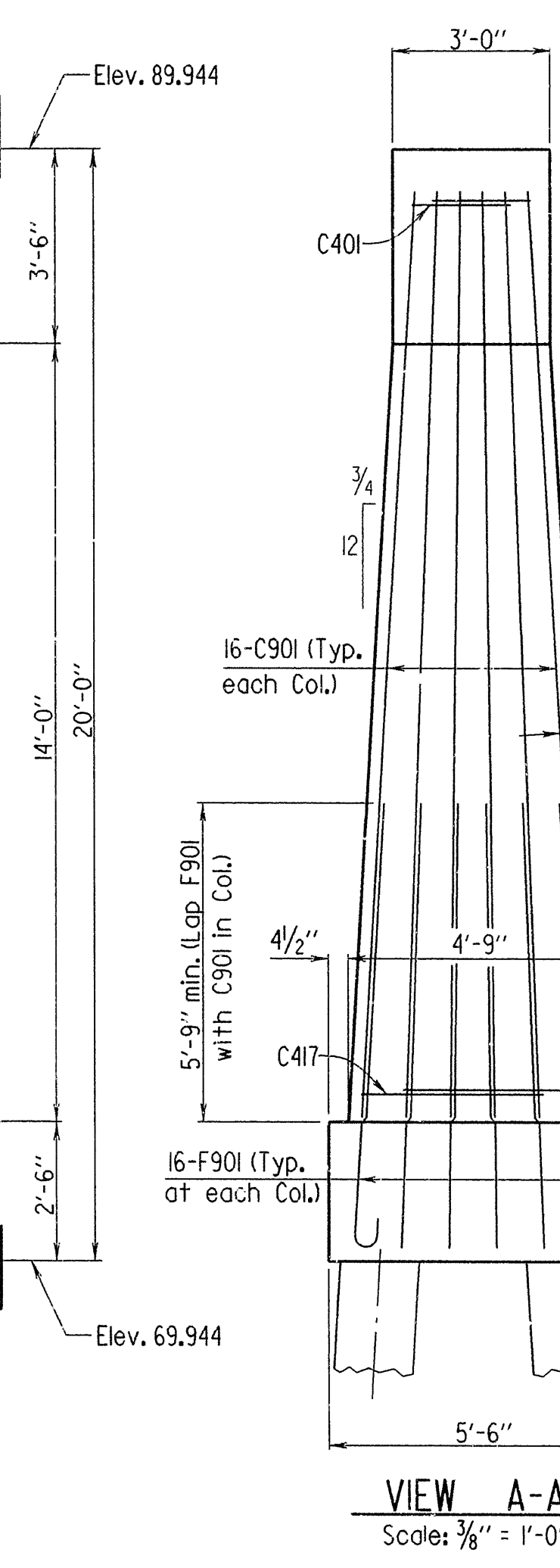
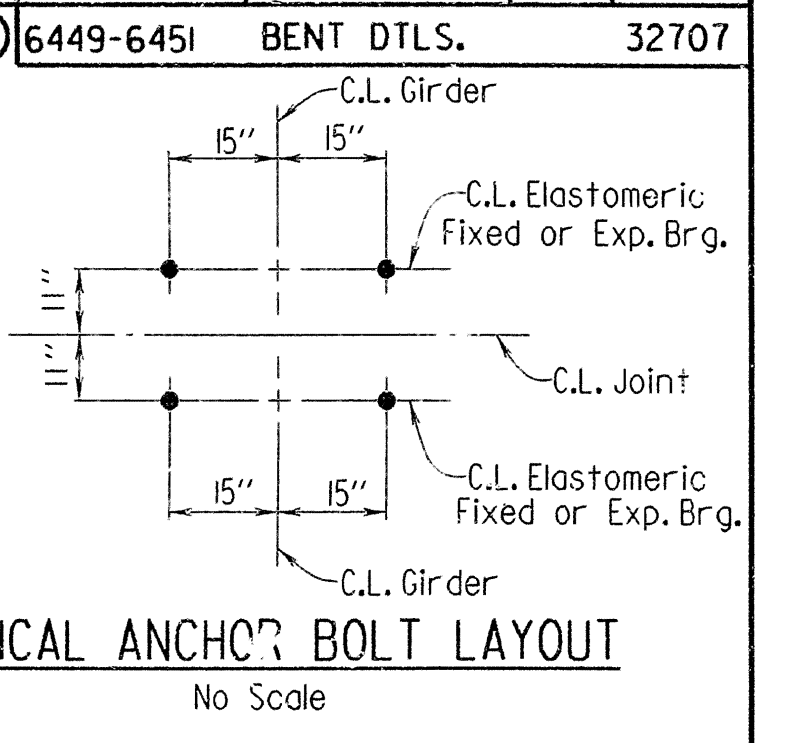
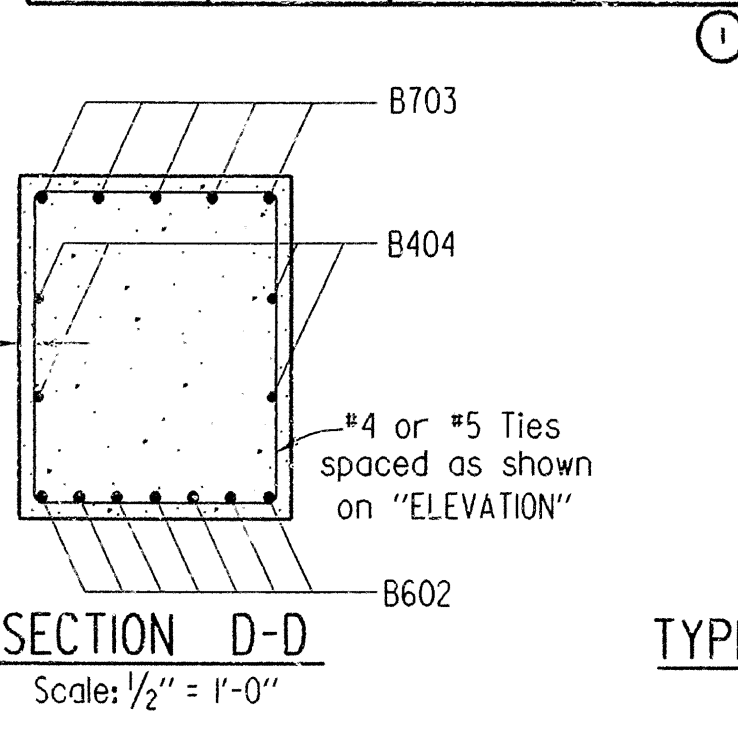
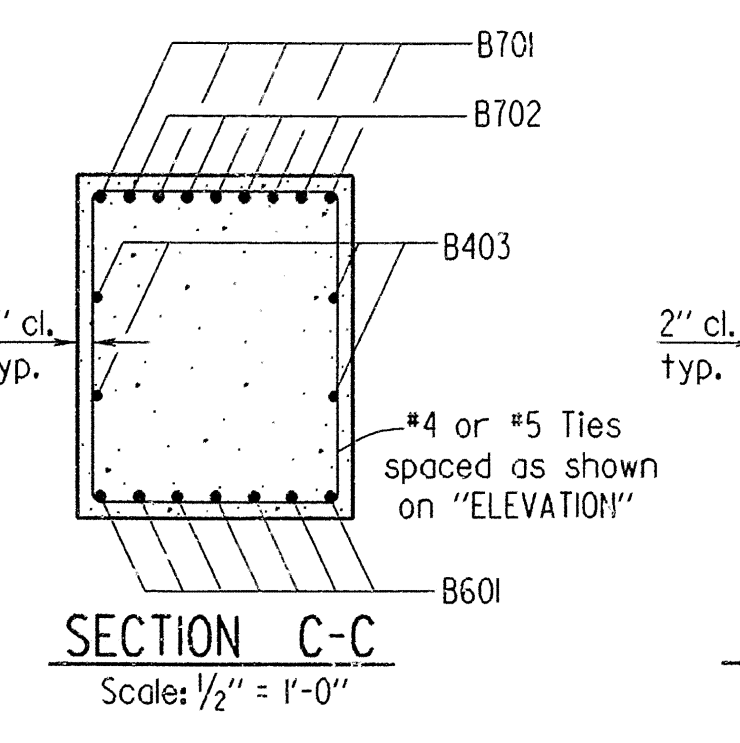
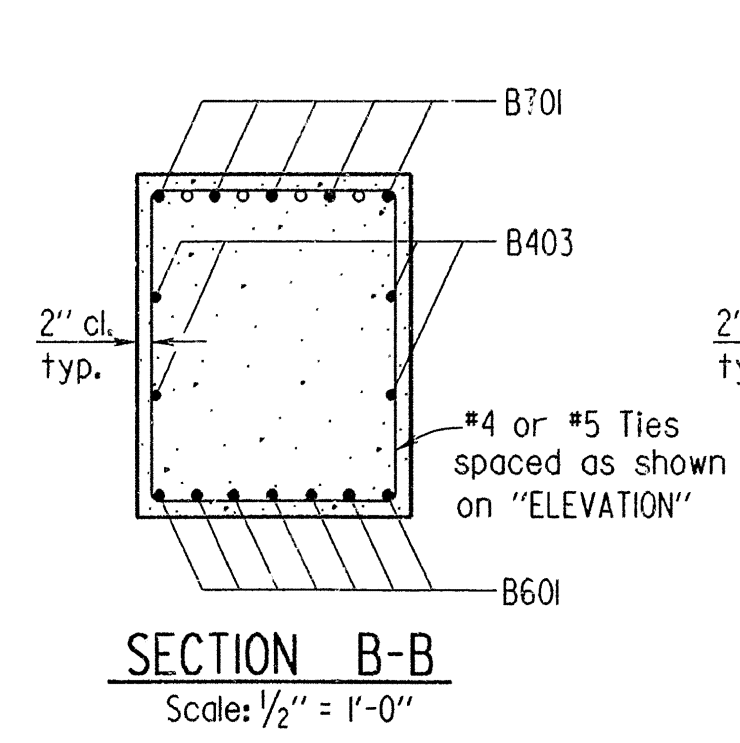
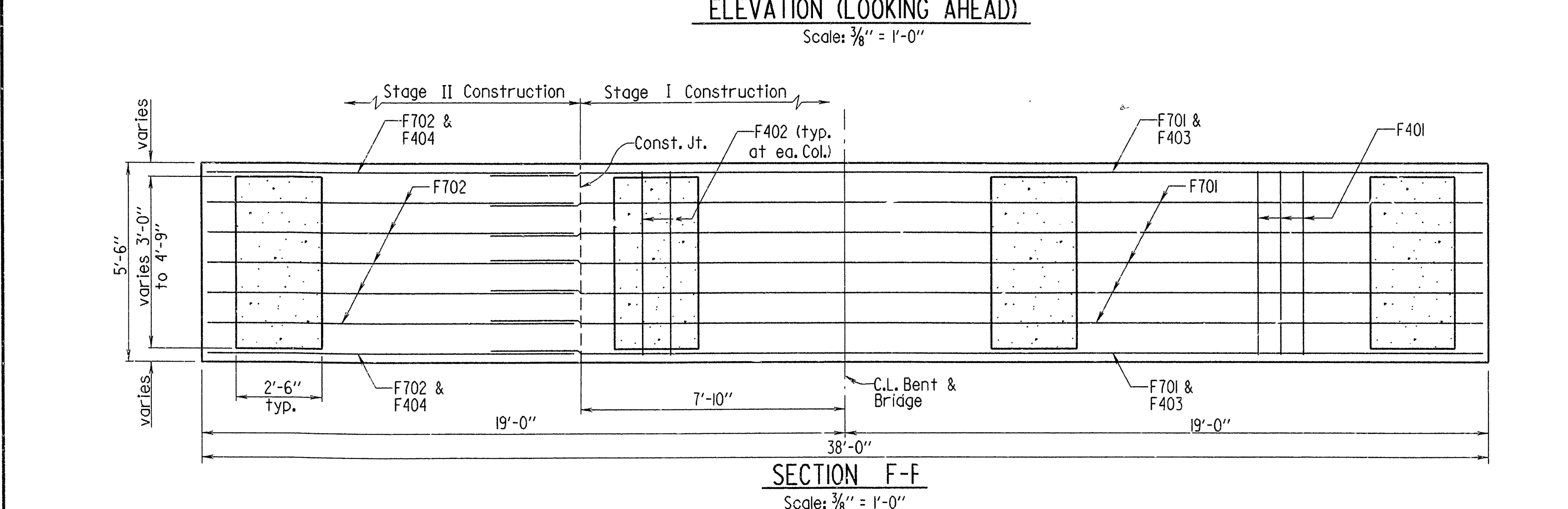
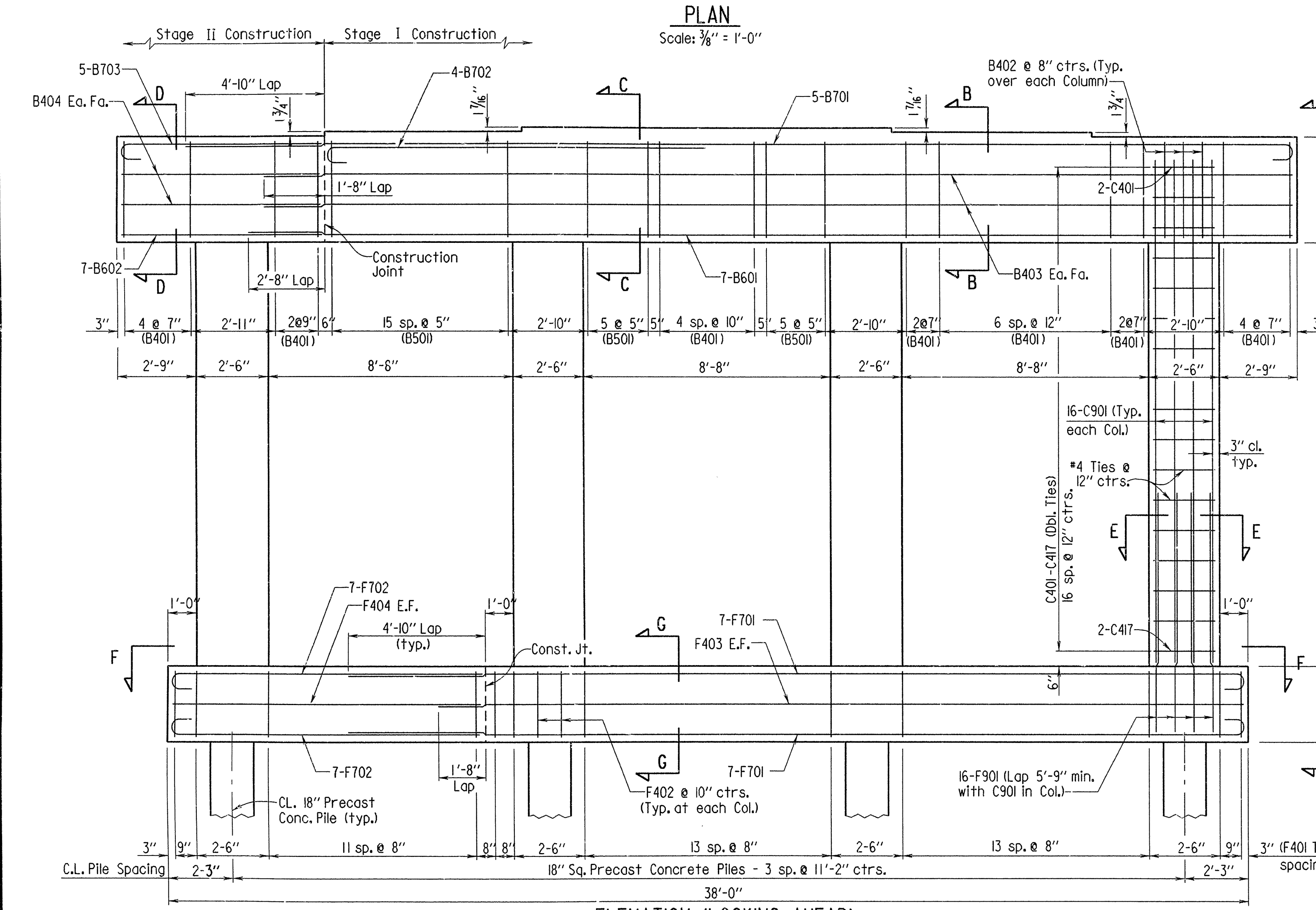
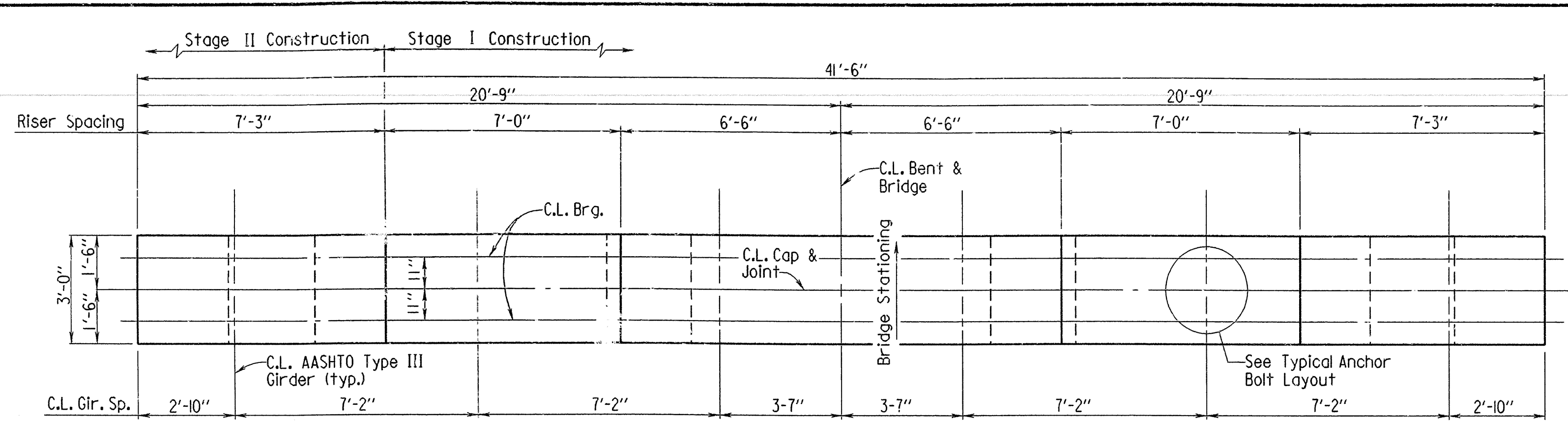
CHECKED BY: CSL DATE: Jun. 93 SCALE: As Shown

DESIGNED BY: CSL DATE: Jan. 91

BRIDGE NO. 6449-6451 DRAWING NO. 32706

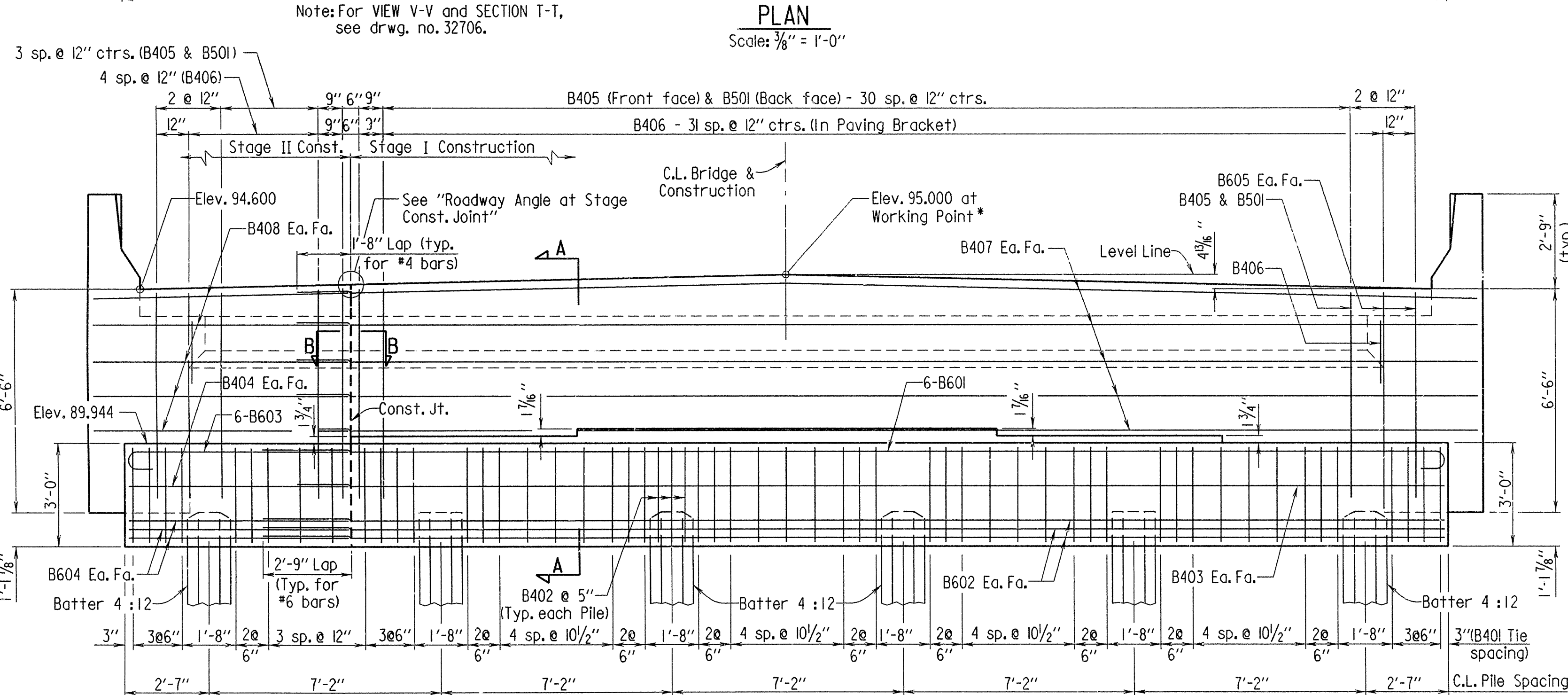
B1588A, B11



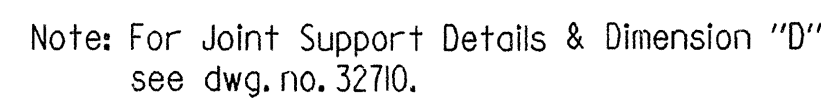




6449-6451 BT. DTLS. 32708



Scale:  $\frac{3}{8}'' = 1'-0''$



Scale:  $\frac{3}{4}'' = 1'-0''$



### TYPICAL ANCHOR BOLT LAYOUT

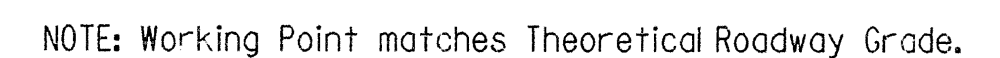
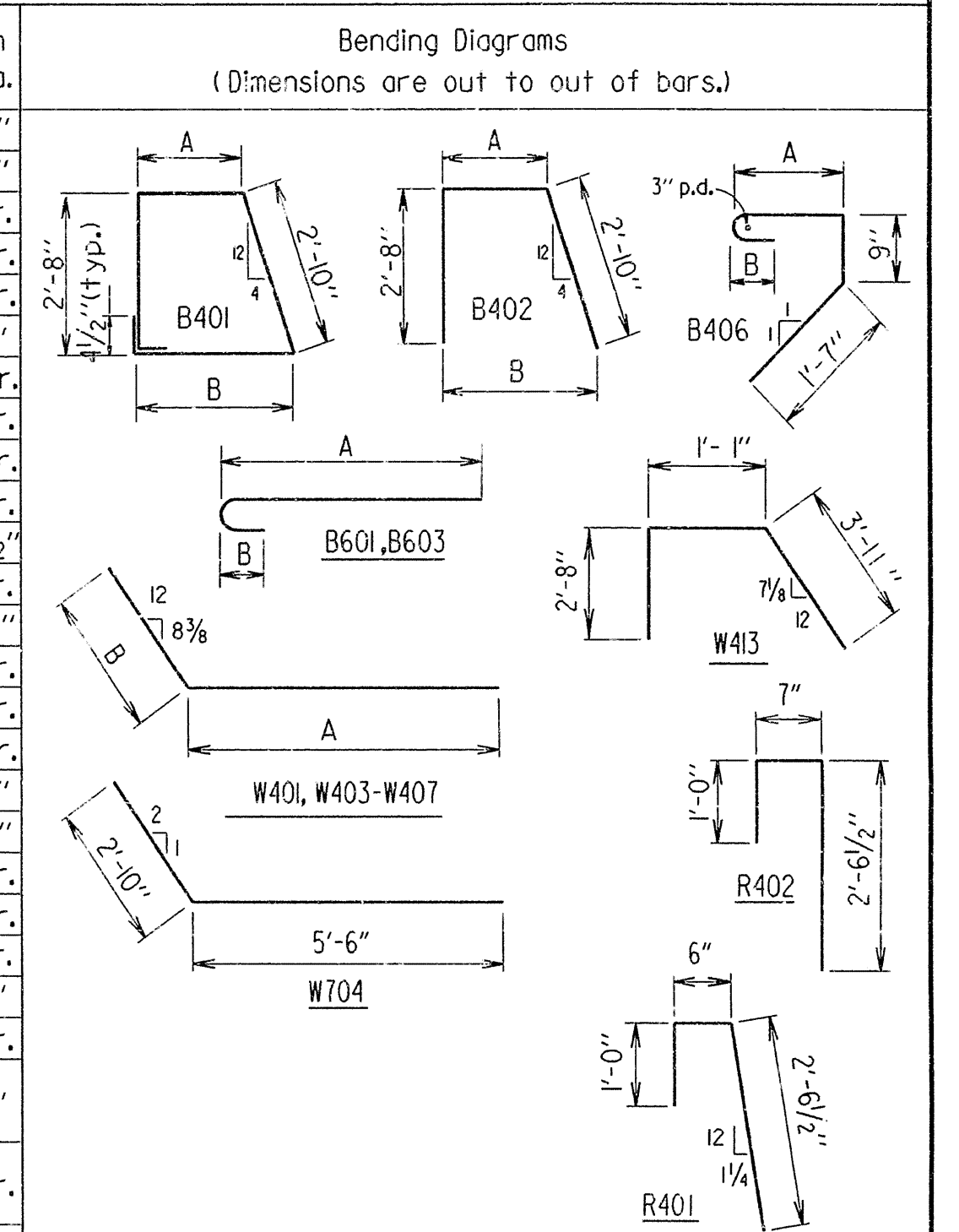


SECTION B-B



ROADWAY ANGLE AT STAGE CONST. JOINT

Mark	No. Reqd.	Length	A	B	Pir Dic
B401	53	11'-7"	2'-5"	3'-4"	2'
B402	18	7'-9"	2'-5"	3'-4"	2'
B403	2	35'-7"			Str
B404	2	6'-9"			Str
B405	37	6'-4"			Str
B406	39	3'-11"	1'-2"	4 1/2"	2'
B407	10	36'-8"			Str
B408	10	7'-10"			Str
B409	6	5'-5"			Str
B501	37	6'-9"			Str
B601	6	37'-4"	36'-8"	6"	4/5
B602	6	36'-8"			Str
B603	6	7'-5"	6'-9"	6"	4/5
B604	6	6'-9"			Str
B605	8	7'-0"			Str
B606	10	7'-6"			Str
R401	8	3'-11"			2'
R402	8	4'-0"			2'
R403	12	9'-8"			Str
R601	16	4'-5"			Str
R602	6	5'-0"			Str
W401	6	7'-9"	6'-7"	1'-2"	2'
W402	6	8'-11"			Str
W403- W407	2 Ea.	Var. 3'-5" to 5'-5"	Var. 2'-3" to 4'-3"	1'-2"	2'
W408- W412	2 Ea.	Var. 4'-6" to 6'-6"			Str
W413	6	7'-7"			2'
W701	12	9'-8"			Str
W702	4	6'-0"			Str
W703	4	4'-6"			Str
W704	4	8'-4"			5'



No Scale

DETAILS OF  
PILE END BENTS  
FOR 70' PRESTRESSED CONC. GIRDER SPANS  
(END OF BRIDGE ONLY)

ROUTE 82 SEC. 7  
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 15 Oct 91

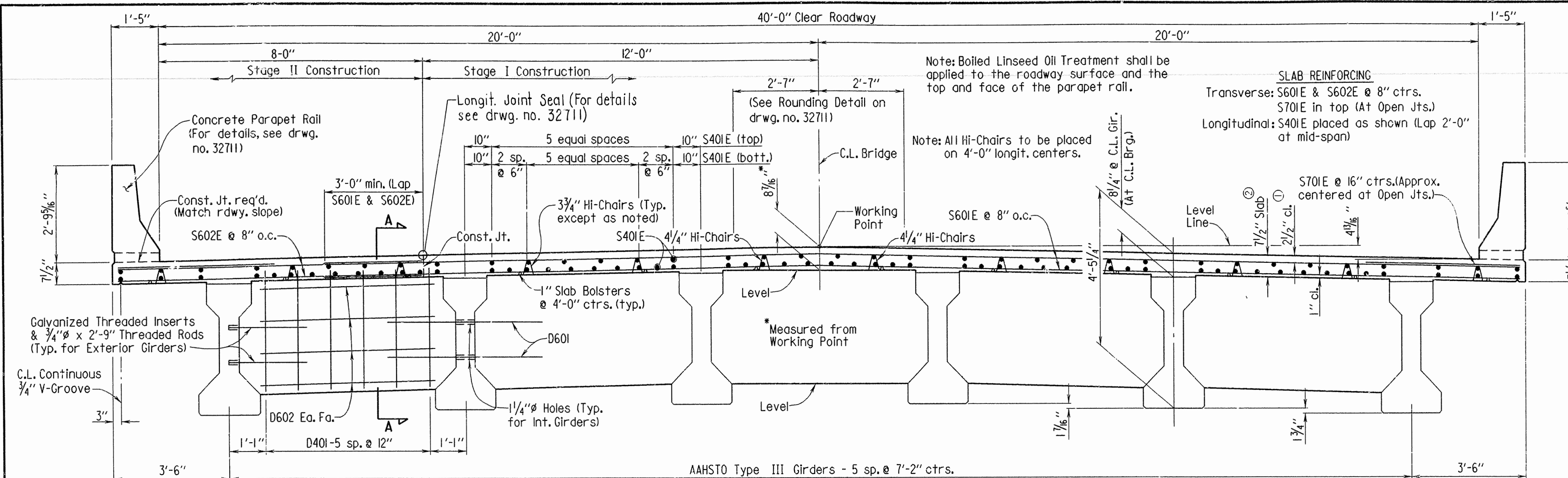
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DESIGNED BY: CSL DATE: Jan. 91

BRIDGE NO. 6449-6451 DRAWING NO. 32708

1588A, B12



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		070072	36	120
				6449-6451	SPAN DTLS.			32709



\*\*\*Galvanized Threaded Inserts & 3/4" Threaded Rods to be ASTM A36. (Non-Pay Item-subsidary to the item "Prestressed Concrete Girders.") Galvanizing shall be in accordance with ASTM A513.

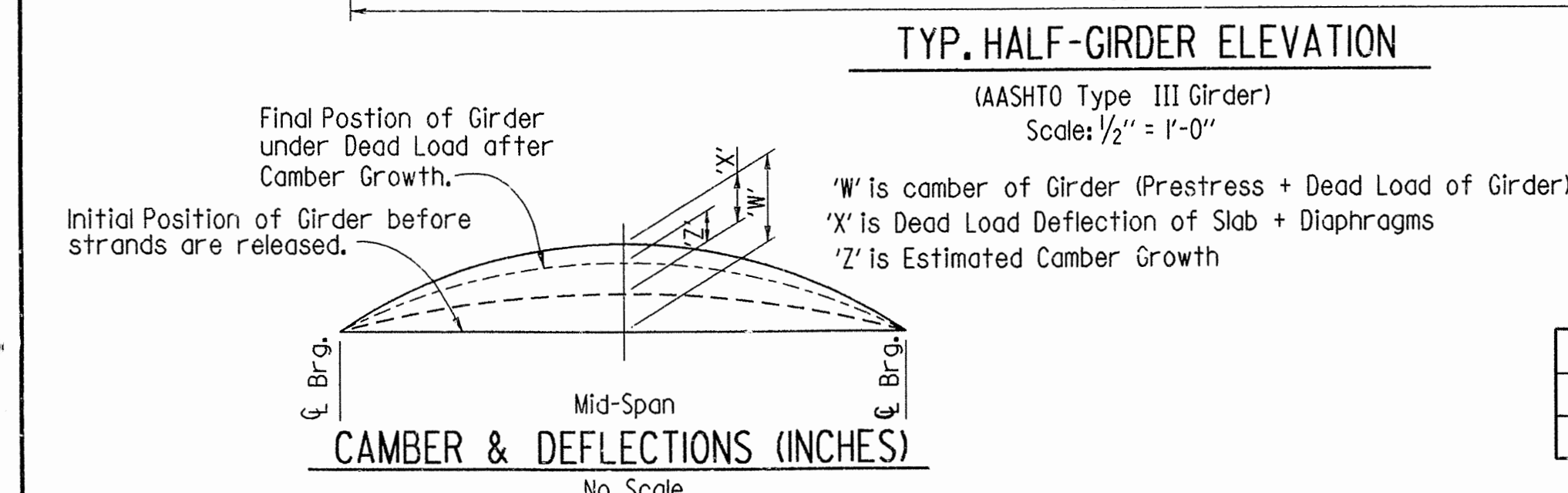
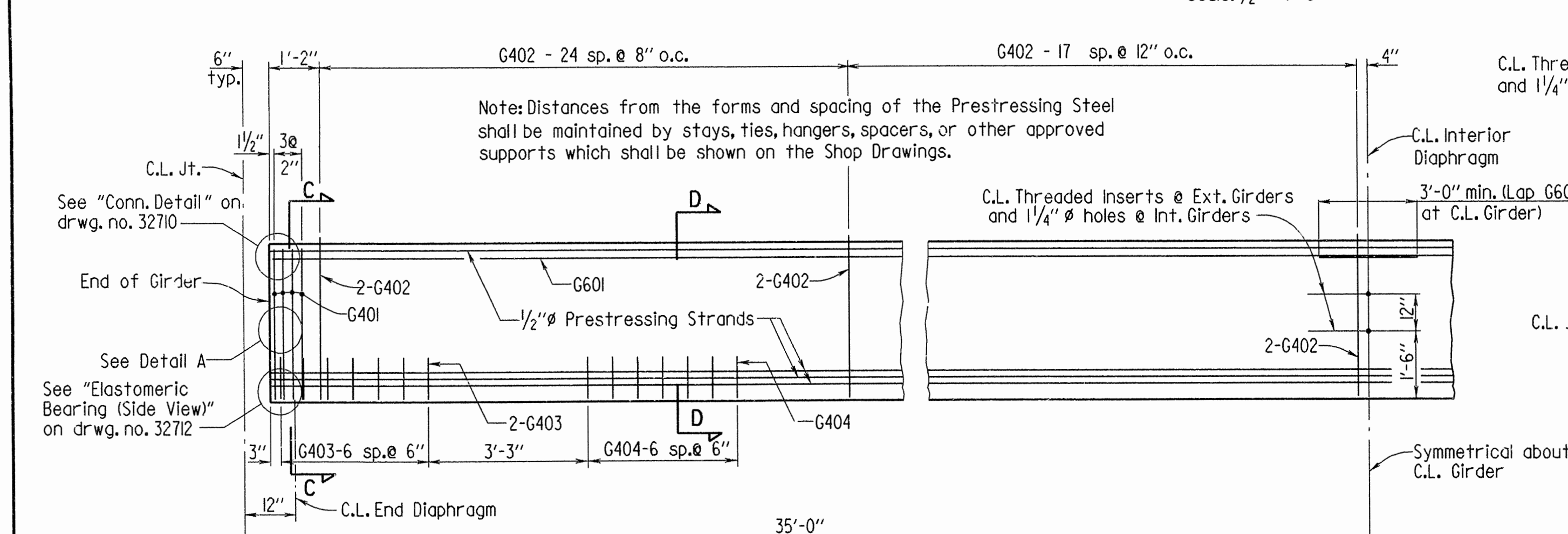
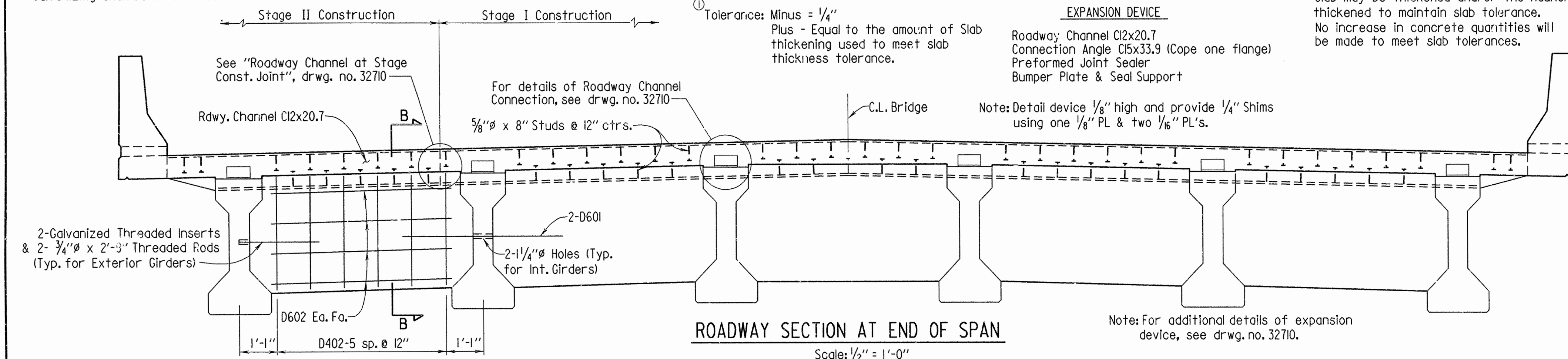


TABLE OF DEFLECTIONS

	1/4 SPAN	MID-SPAN
Ext. Gir.	1/16"	1/16"
Int. Gir.	1/16"	1/16"
W	1/16"	1/16"
X	1/2"	3/4"
Z	3/16"	1/16"

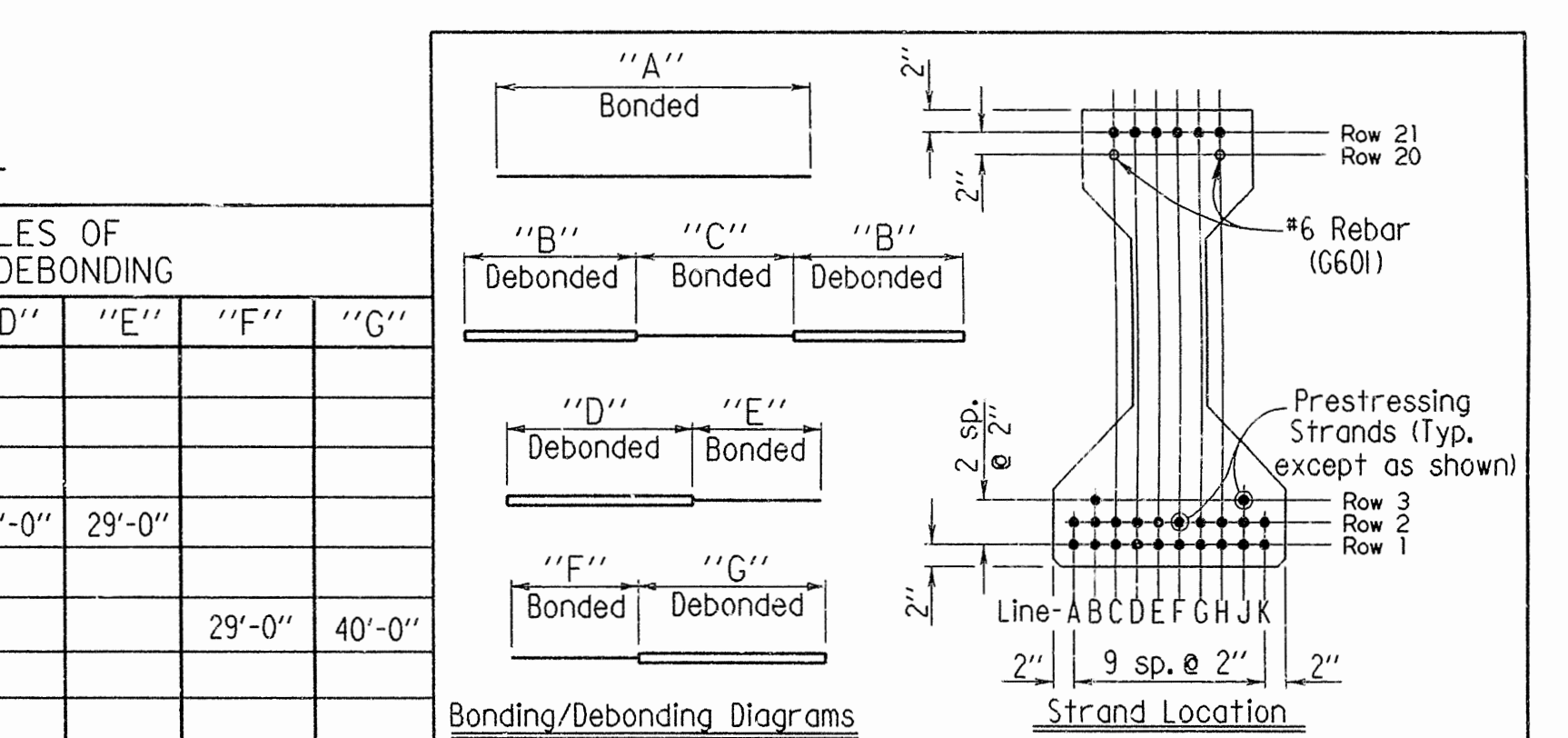
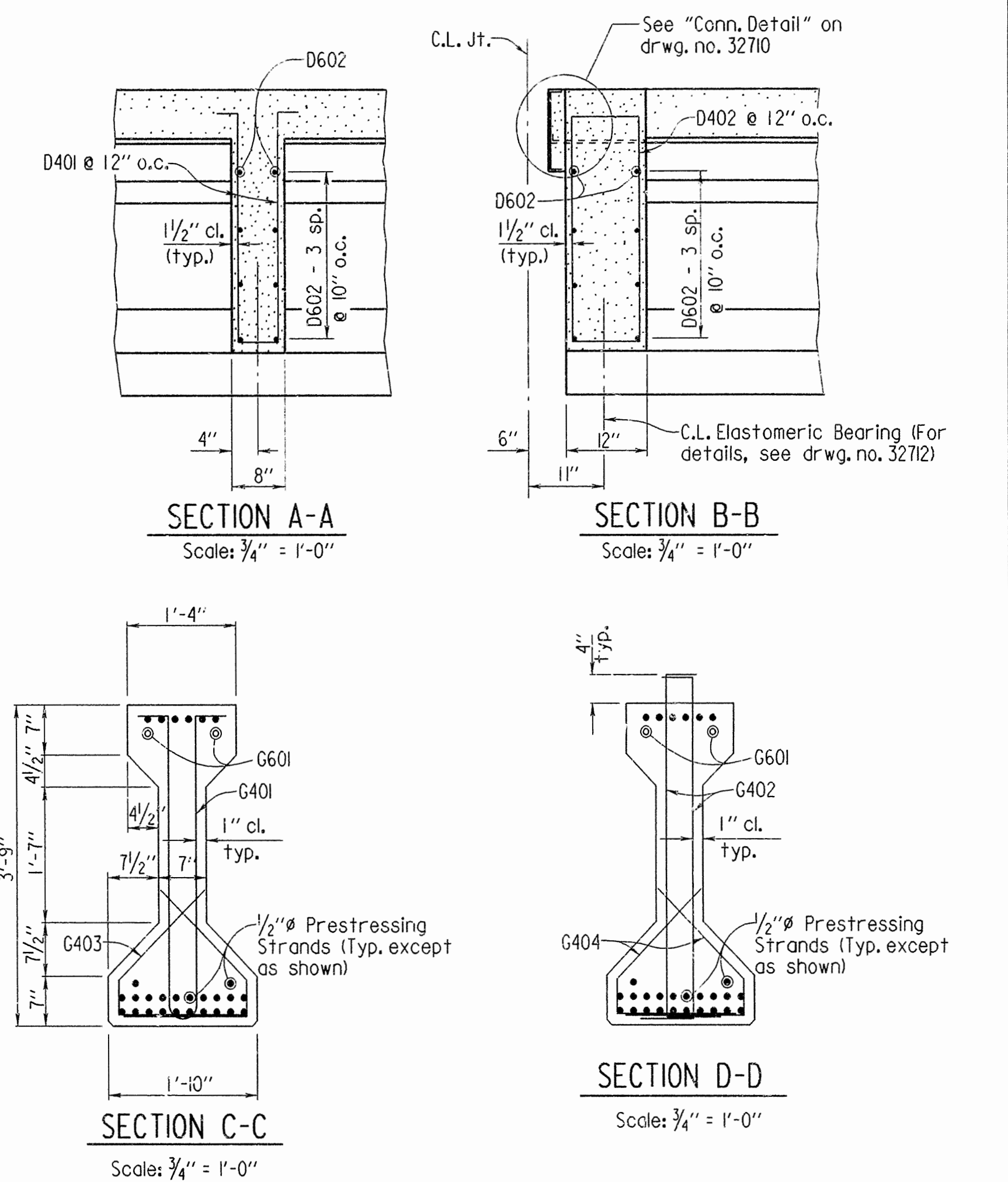
TABLE OF GIRDER VARIABLES

STRAND DESIGNATION	LINE	"A"	"B"	"C"	"D"	"E"	"F"	"G"
1	A B C D E F G H J K	69'-0"						
2	A B C D E F G H J K	69'-0"						
3	B	J	8'-0"	53'-0"				
21	E F			40'-0"	29'-0"			
21	C H	69'-0"				29'-0"	40'-0"	
21	D G							



BAR LIST - SPAN TOTAL (GIRDERS ONLY)

MARK	NO. REQD.	LENGTH	P.D.
G401	48	8'-0"	2"
G402	1008	5'-5"	2"
G403	168	3'-4"	2"
G404	84	5'-2"	2"
G601	24	35'-11"	Str.



STATE OF ARKANSAS  
REGISTERED PROFESSIONAL ENGINEER  
No. 1779  
BRIDGE ENGINEER

SHEET 1 OF 3  
DETAILS OF 70'-0" COMPOSITE  
PRESTRESSED CONC. GIRDER SPANS

ROUTE 82 SEC. 7  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 25 Sept 91  
CHECKED BY: JLB DATE: Oct 91  
DESIGNED BY: CSL DATE: Jan 92

BRIDGE NO. 6449-6451 DRAWING NO. 32709



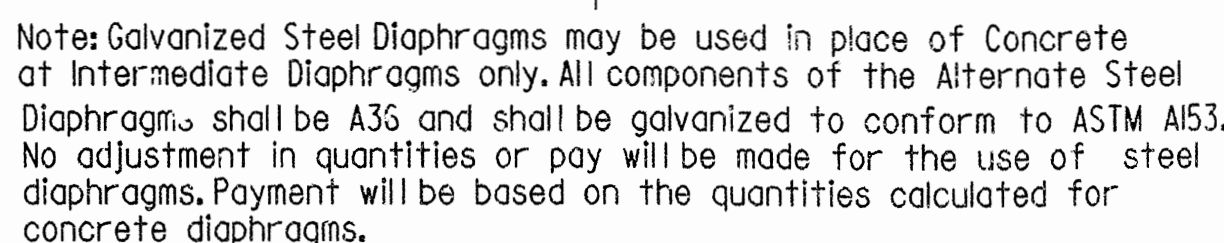
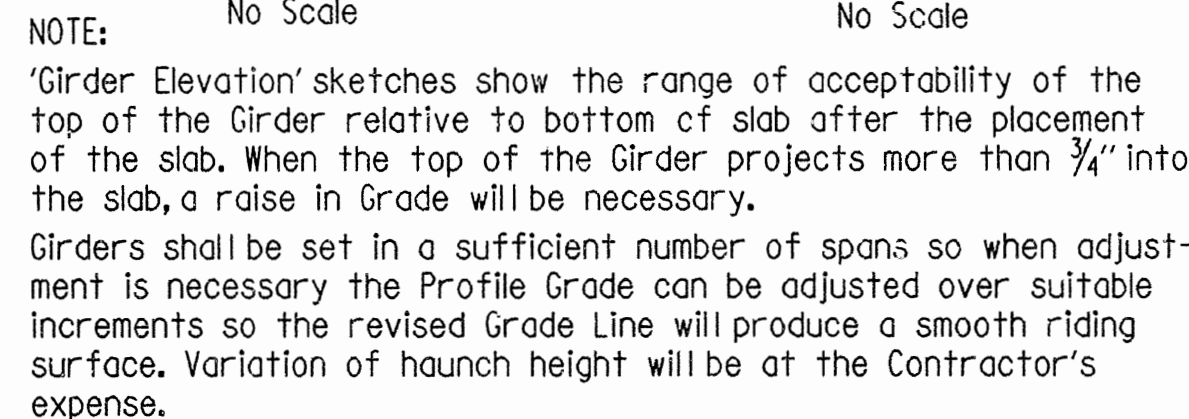
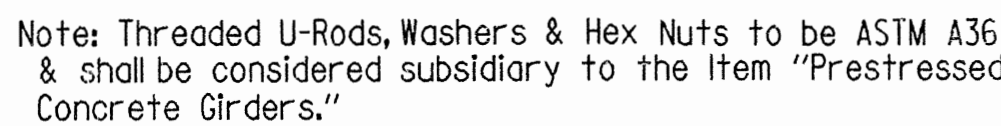
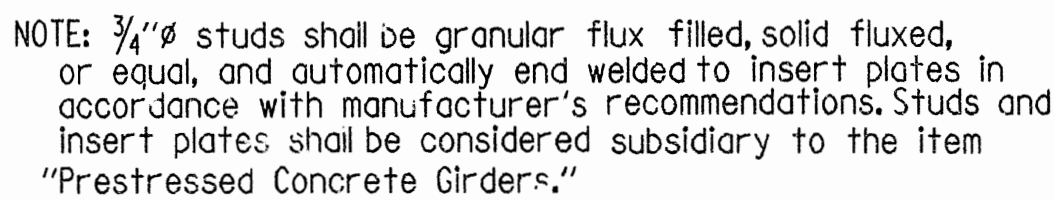
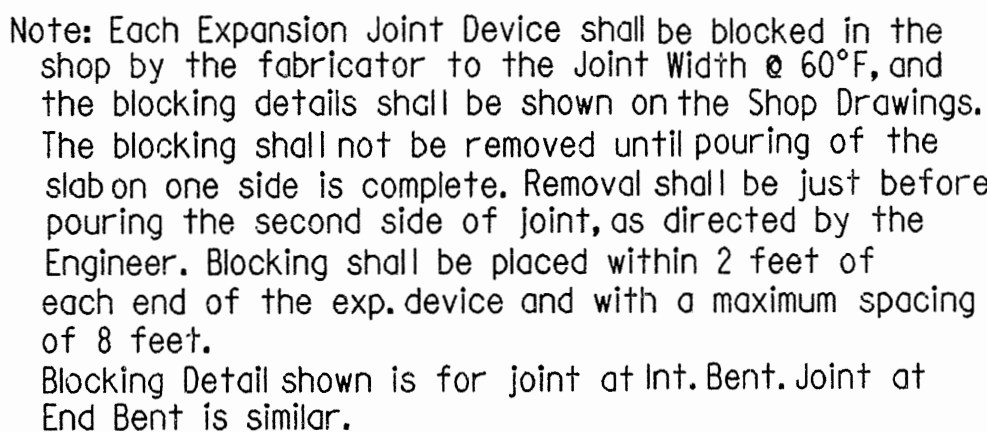
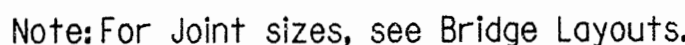
GENERAL NOTES - GIRDERS ONLY

Pre-tensioning steel shall be  $\frac{1}{2}" \phi$  Low Relaxation strands with a minimum ultimate strength of 270 kst, and shall conform to ASTM A416.

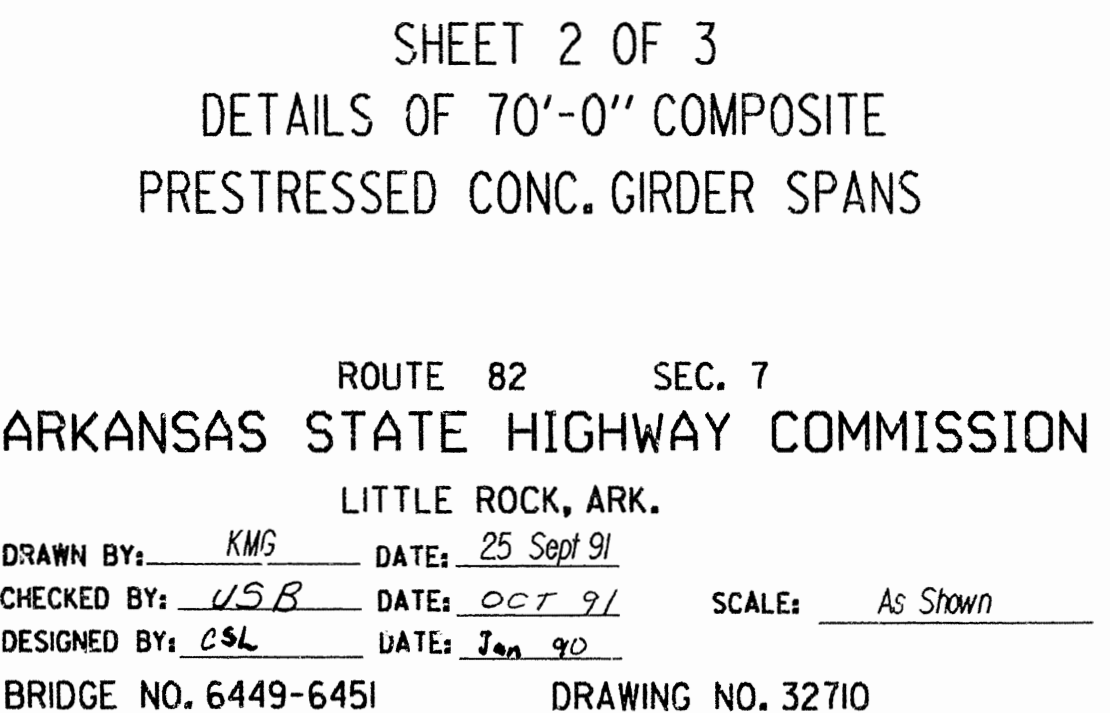
Strands Requiring Debonding shall be blanketed over the regions shown with sheathing. Sheathing shall be either split plastic or solid plastic with a minimum wall thickness of 0.025 inch. To prevent concrete from contacting the strands within the debonded length, sheathing shall be thoroughly taped at each end. Split sheathing shall be additionally sealed along its entire length by thorough taping.

\* Installation is limited to 40° F. min. and 80° F. max.  
\* \* 1 3/4" Seal may be used.

Note: Dimension "D" shall conform to the recommendations of the Seal Manufacturer as approved by the Bridge Engineer.

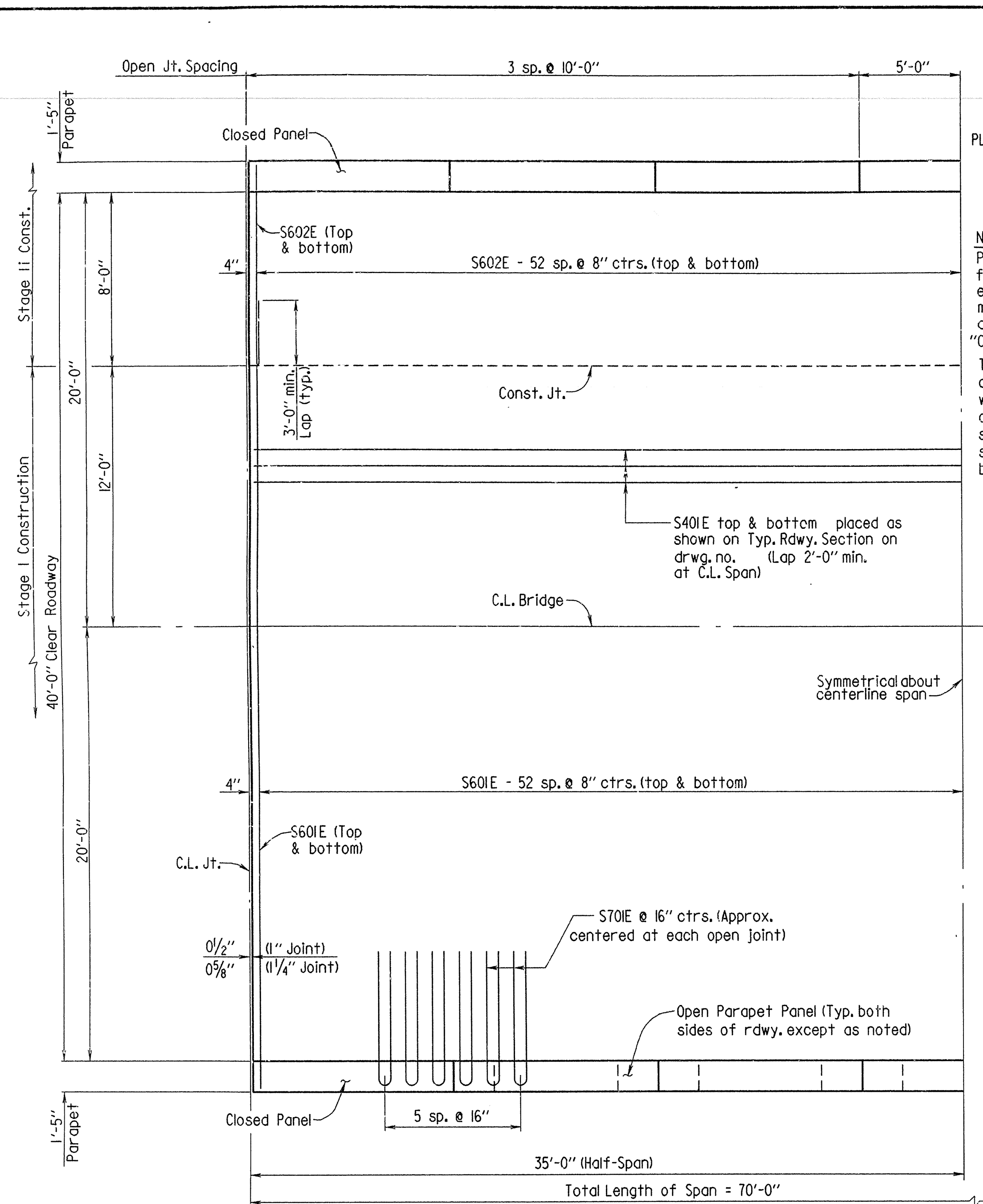


DETAILS OF ALTERNATE STEEL  
INTERIOR DIAPHRAGMS  
Scale:  $\frac{3}{4}'' = 1'-0''$   
(Shown at Exterior Girder)





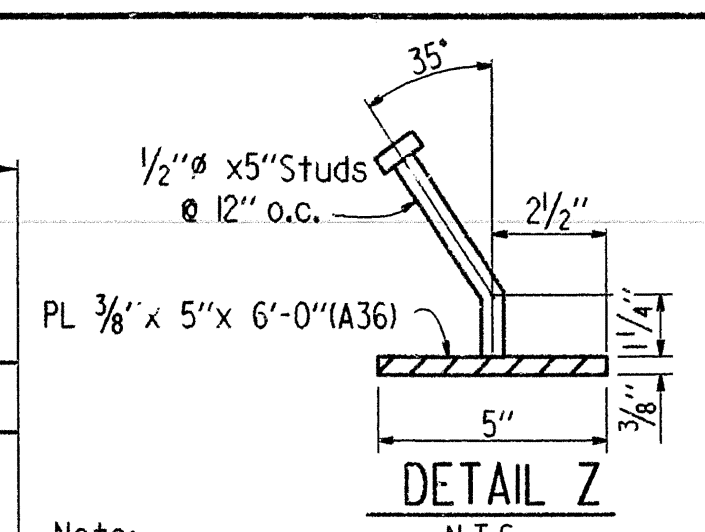
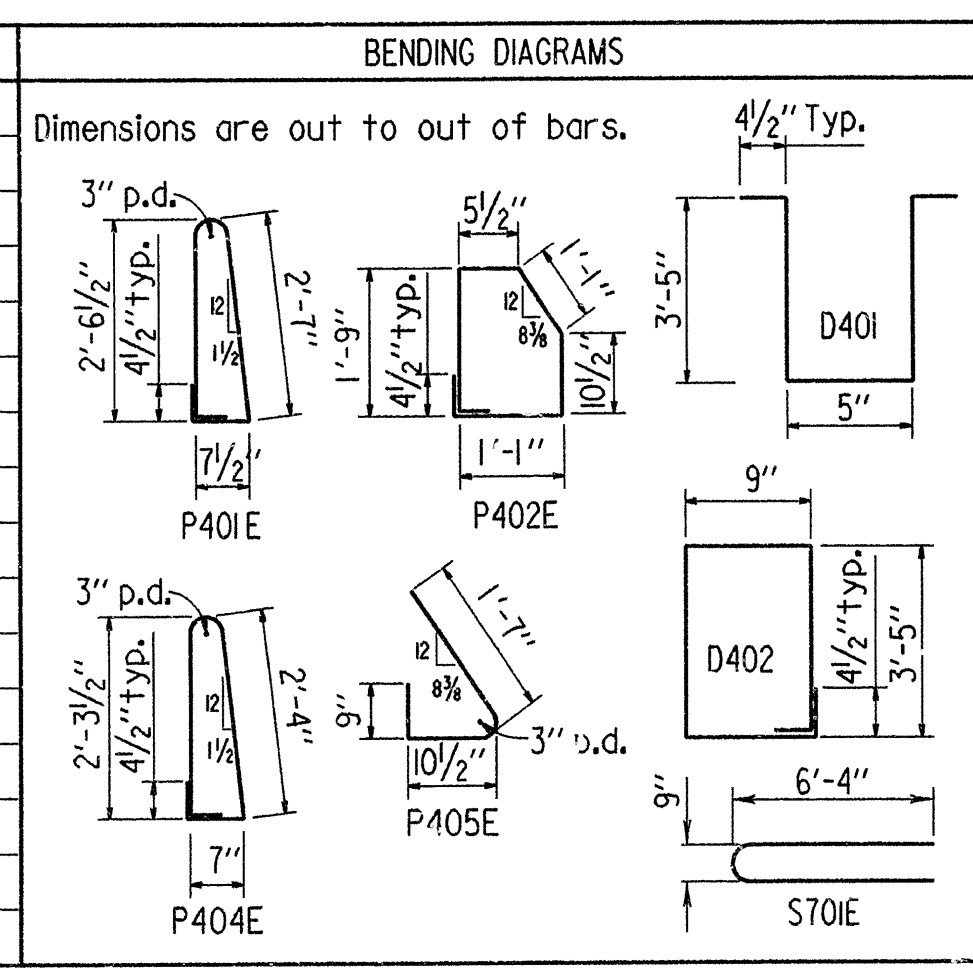
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		001588	48	170
				① 6449-6451		SPAN DTLS.		32711



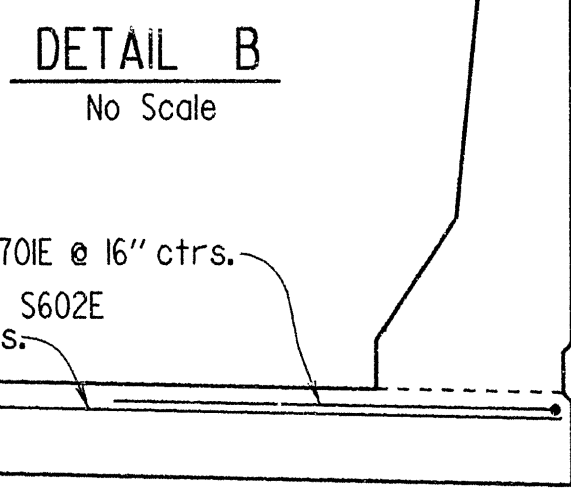
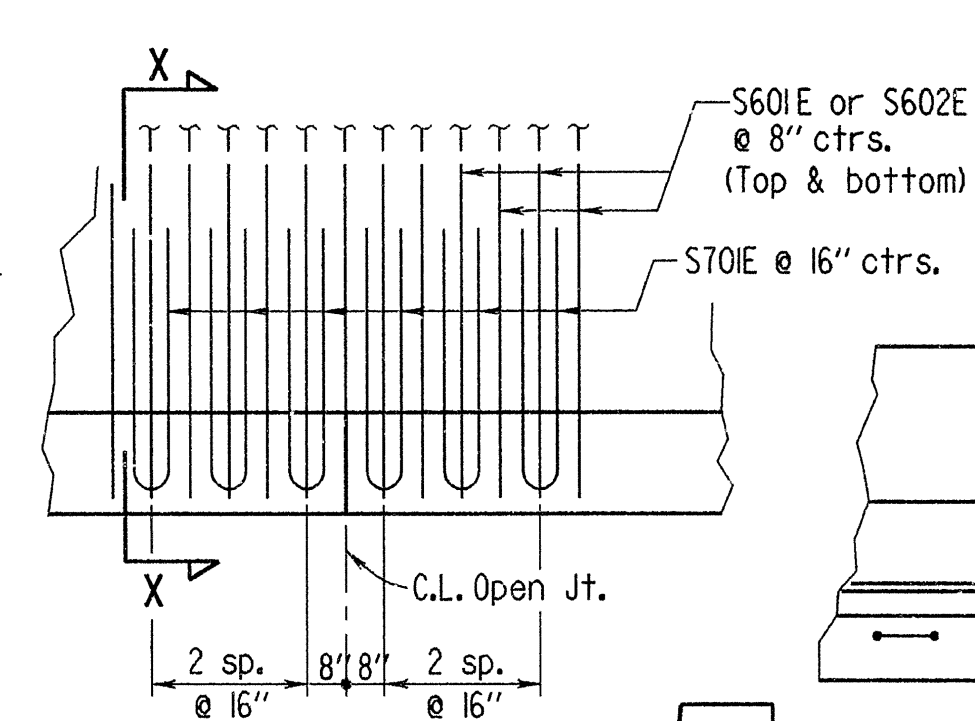
**REINFORCING PLAN**  
Scale: 1/4" = 1'-0"

**BAR LIST - PER SPAN**

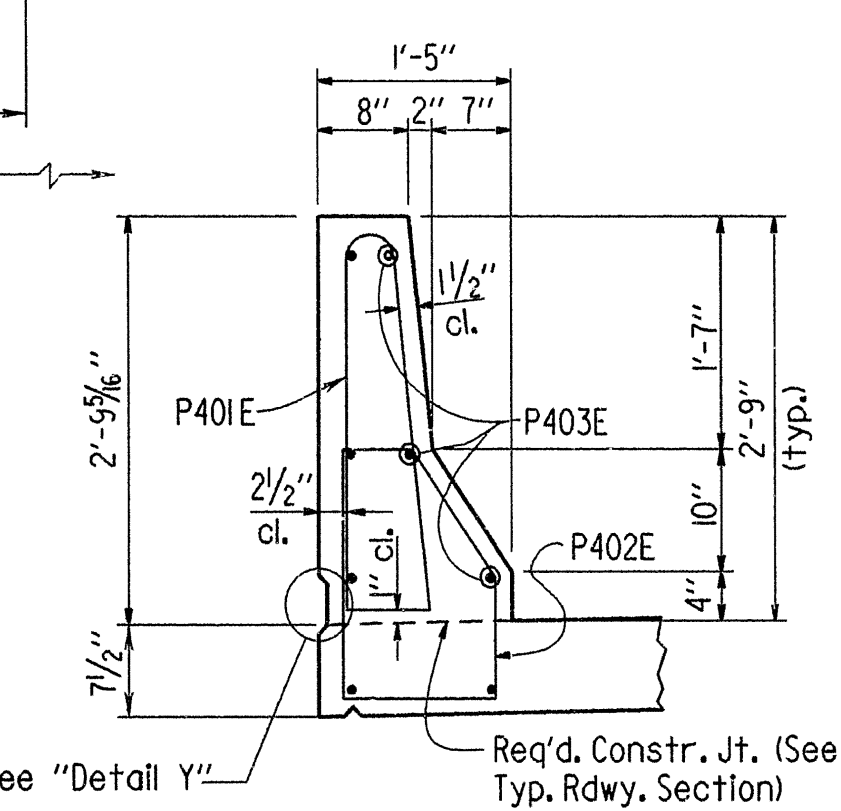
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401E	184	35'-10"	Str.	
S601E	210	36'-4"	Str.	
S602E	210	9'-2"	Str.	
S701E	72	13'-1"	7/4"	
D401	30	7'-7"	2"	
D402	60	8'-8"	2"	
D601	24	5'-2"	Str.	
D602	120	5'-4"	Str.	
P401E	120	6'-4"	2"	
P402E	120	5'-7"	2"	
P403E	64	9'-8"	Str.	
P404E	60	5'-10"	2"	
P405E	60	3'-2"	2"	
P601E	50	9'-8"	Str.	



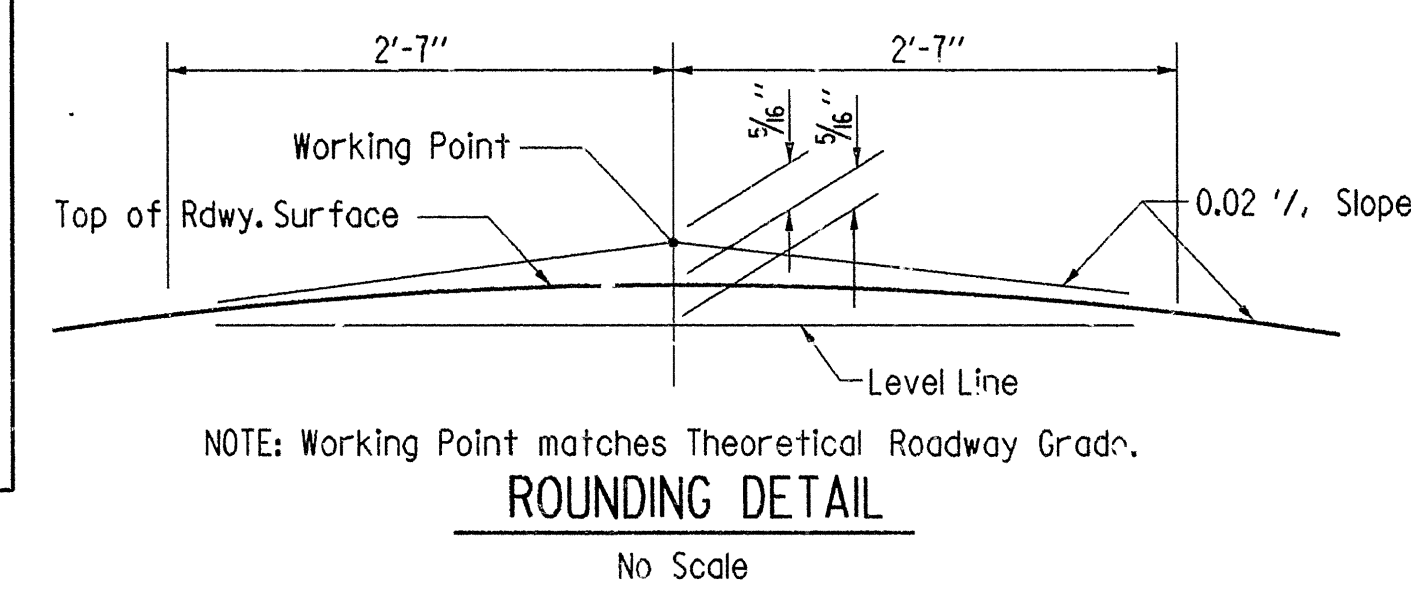
**Note:**  
N.T.S.  
Parapet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807. Studs and plate shall be measured and paid for as "Class S(AE) Concrete".  
The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one prime coat is required where multiple coats are specified. All coats shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to Class S(AE) concrete.



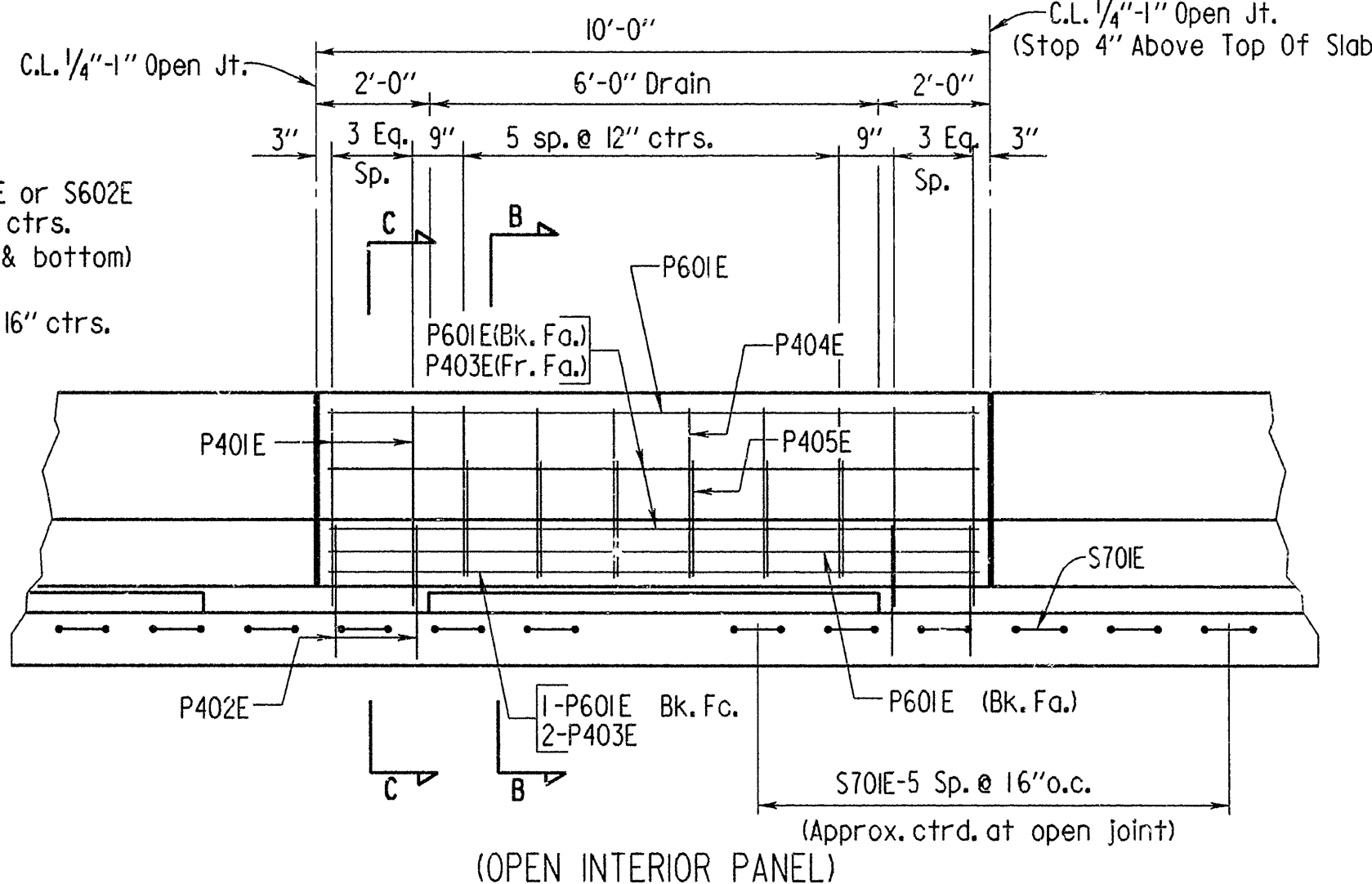
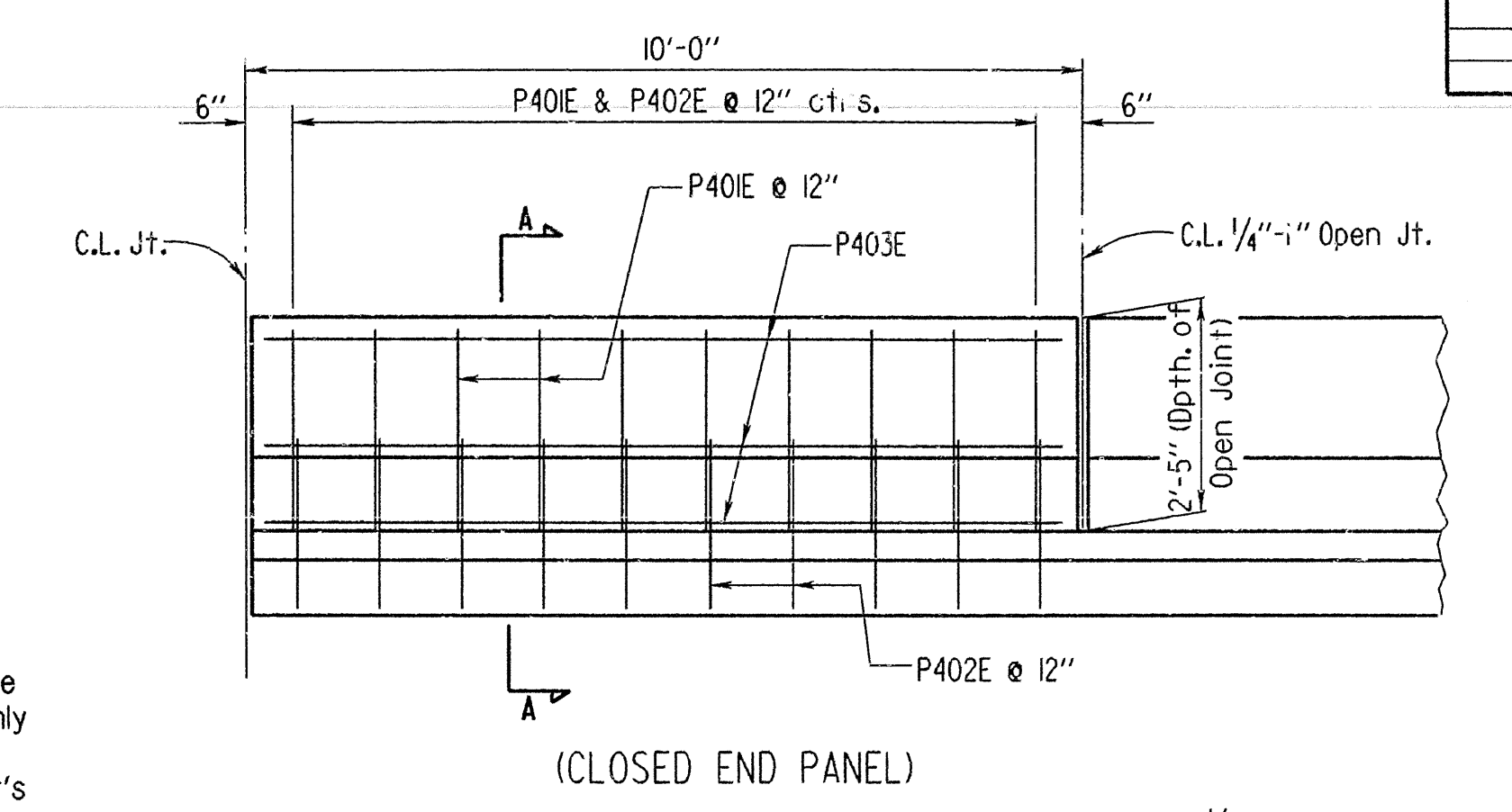
**SECTION X-X**  
No Scale



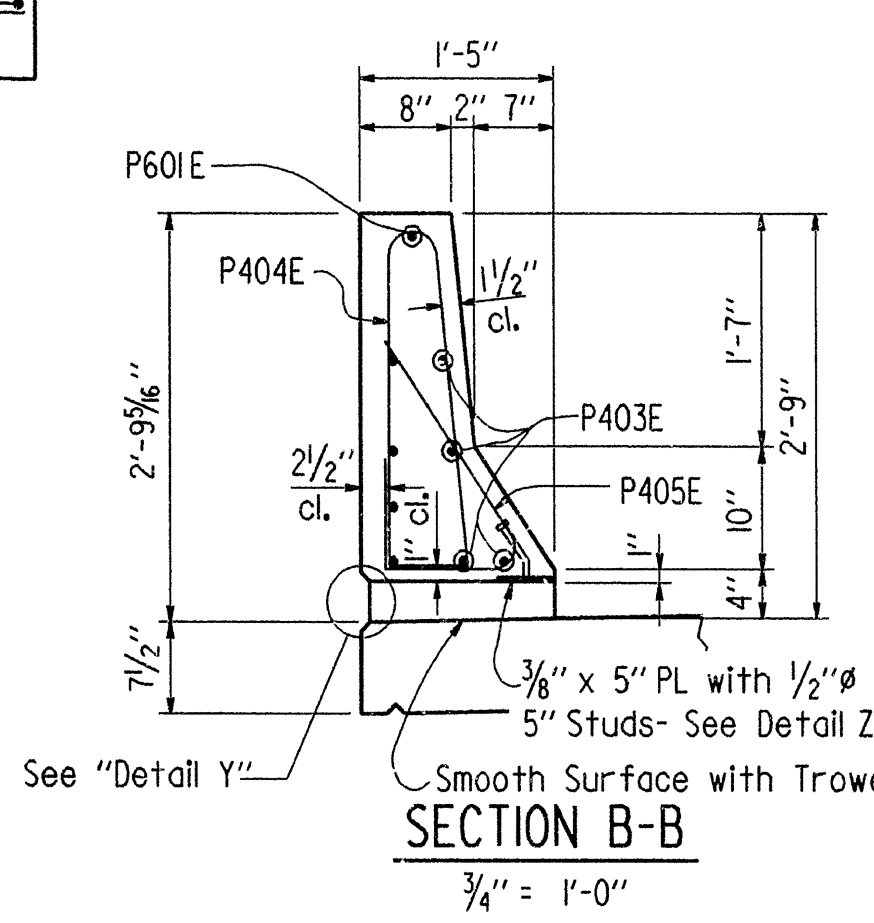
**SECTION A-A**  
3/4" = 1'-0"



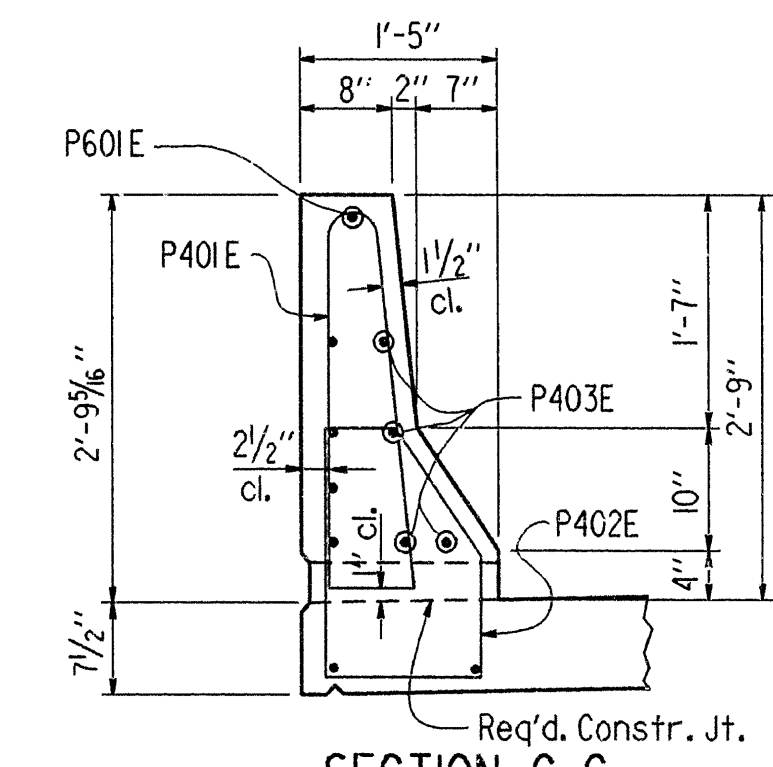
**ROUNDING DETAIL**  
No Scale



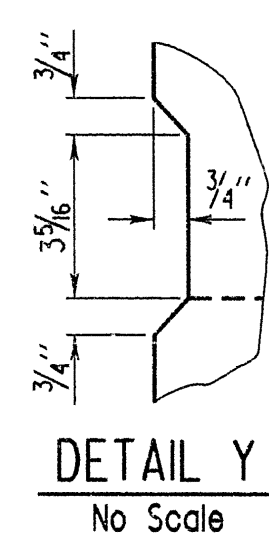
**DETAILS OF CONCRETE PARAPET RAIL**  
No Scale



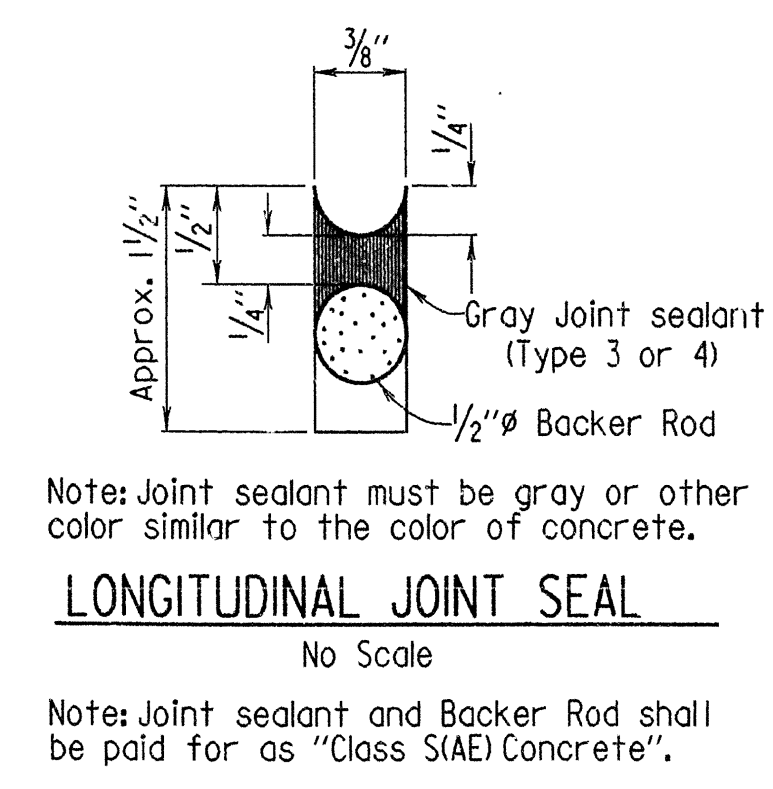
**SECTION B-B**  
3/4" = 1'-0"



**SECTION C-C**  
3/4" = 1'-0"



**DETAIL Y**  
No Scale



**LONGITUDINAL JOINT SEAL**  
No Scale

**GENERAL NOTES**  
Concrete for Prestressed Girders shall be Class S and shall have a minimum 28 day compressive strength,  $f'_c = 5000$  psi. Concrete in slabs and diaphragms to be Class S(AE) and shall have a 28 day compressive strength,  $f'_c = 4000$  psi. All diaphragms shall be cast in place and shall be poured a minimum of 48 hours before the slab is poured. All exposed corners to be chamfered 3/4" unless otherwise noted.

Concrete slabs may be poured in one continuous operation with a strike-off extending over the whole span length. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the concrete parapet railing. Concrete shall be placed and consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for future dead load deflection due to the railing.

The concrete bridge deck shall be given a fine finish as specified for final finishing in subsection 802.20 for Class 5, Roadway surface finish.

Reinforcing Steel to be ASTM A615 or A617, grade 60 ( $f_y = 60,000$  psi). The reinforcing steel is to be accurately located in the forms and firmly held in place by means of steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be subsidiary to the item "Reinforcing Steel".

All structural steel shall be ASTM A588 unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (A588)" unless otherwise noted. Structural Steel completely embedded in concrete may be ASTM A36.

A588 Steel shall not be painted and all exposed surfaces are to be cleaned in accordance with 807.67(e) of the Standard Specifications.

Sole Plates shall be ASTM A588 steel and shall not be painted. Sole Plates shall be cleaned in accordance with 807.67(e) of the Standard Specifications.

Sole Plates and Elastomeric Pads shall be paid for under item 808 of the Standard Specifications.

All welding shall conform to subsection 807.24. All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval.

LOAD DISTRIBUTION TO GIRDER	INT. GIRDER	EXT. GIRDER
Noncomposite Action Dead Load:	1258 PLF	1241 PLF
Composite Action Dead Load:	307 PLF	354 PLF

Composite Action Live Load:  
• Includes 160 plf Future Wearing Surface

Live Load (Wheel + Impact)

For Additional Notes, See Dwg. No. 32710.

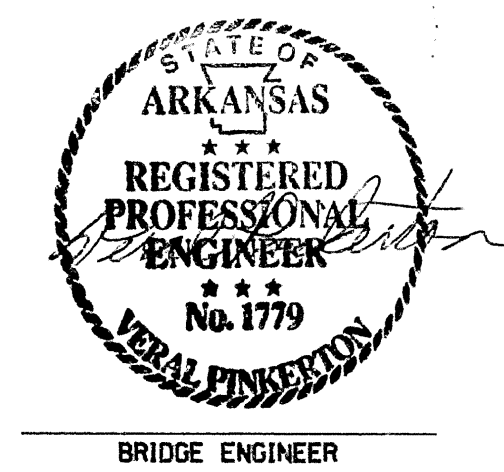
Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

**SHEET 3 OF 3**  
**DETAILS OF 70'-0" COMPOSITE**  
**PRESTRESSED CONC. GIRDER SPANS**

ROUTE 82 SEC. 7  
**ARKANSAS STATE HIGHWAY COMMISSION**

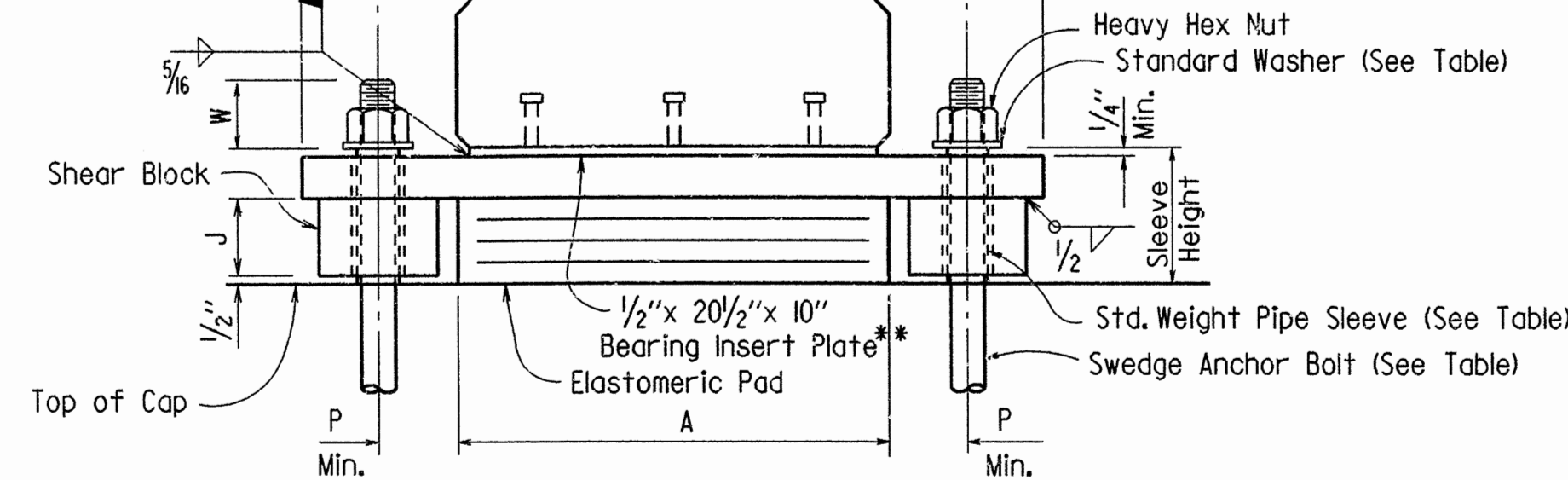
LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 26 Sept 91  
CHECKED BY: USB DATE: OCT. 91  
DESIGNED BY: CSL DATE: Jan 92  
BRIDGE NO. 6449-6451 DRAWING NO. 32711



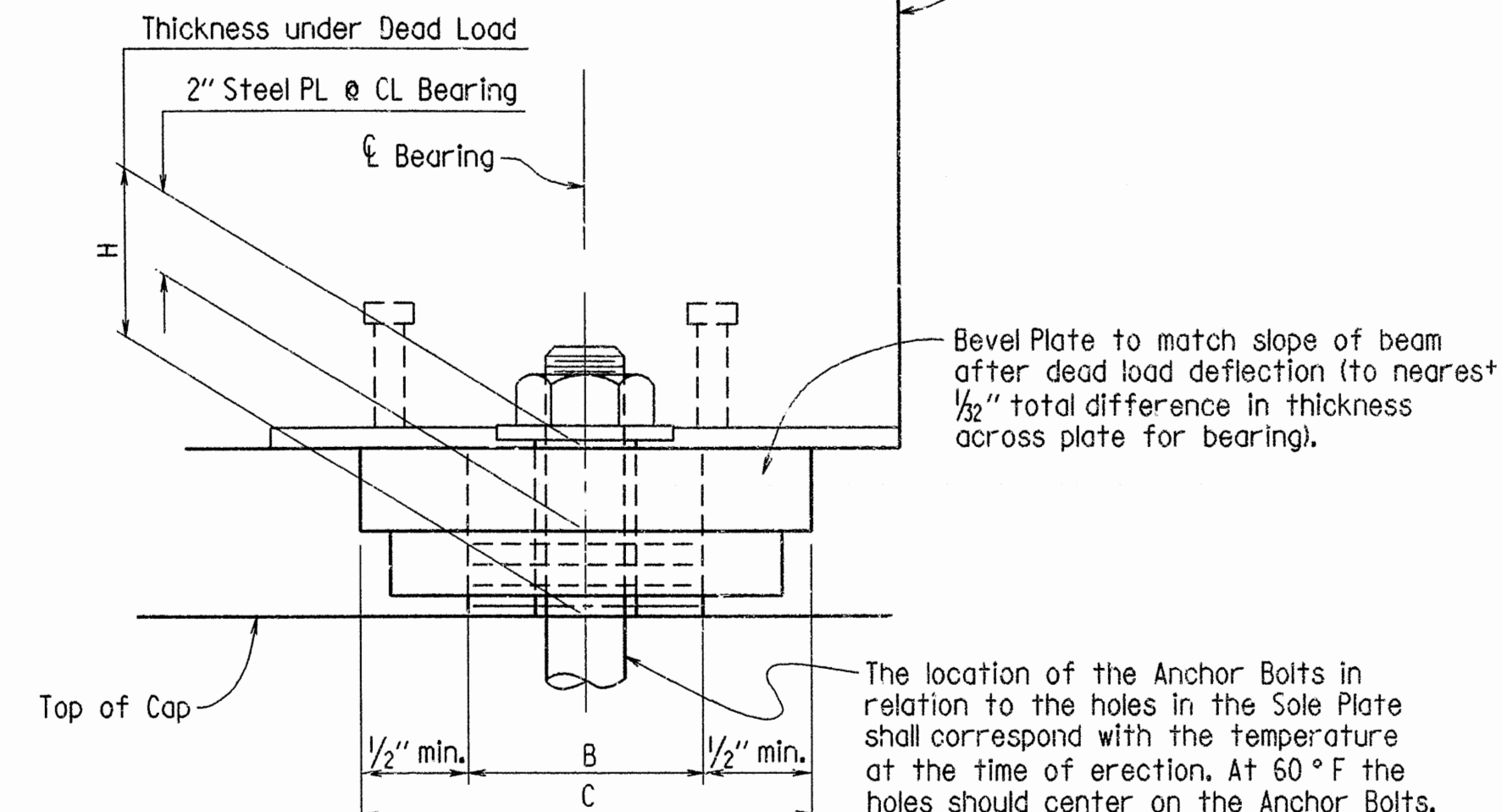


①	6449-6451	ELAST. BRGS.	32712
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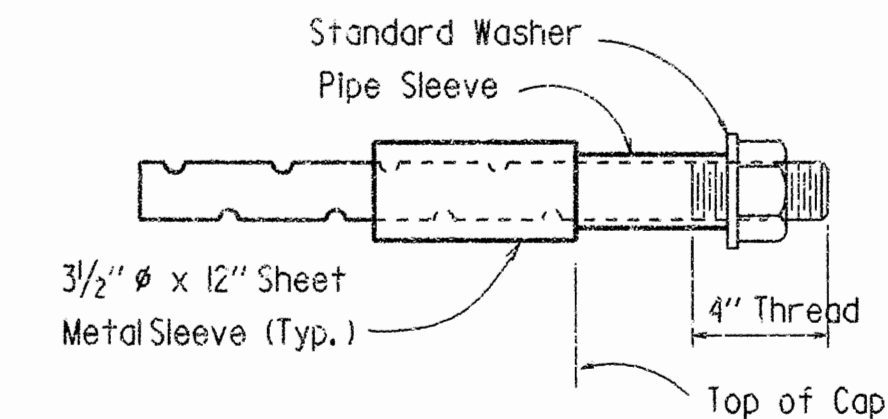


FRONT VIEW

\*Bearing Insert Plate & Studs shall be considered subsidiary to the item 'Prestressed Concrete Girders (Type III).' For details, see dwg. no.



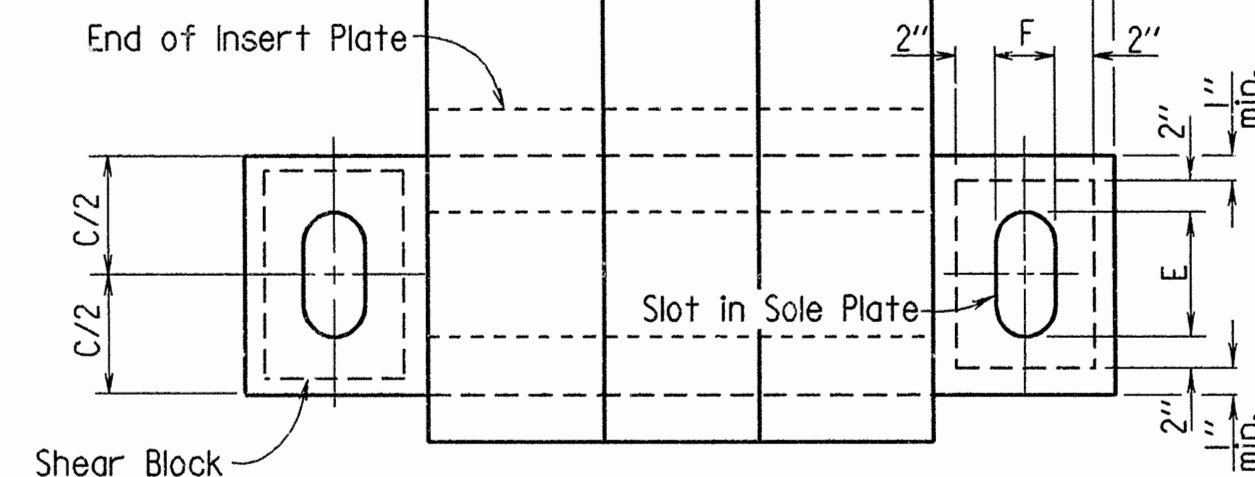
SIDE VIEW



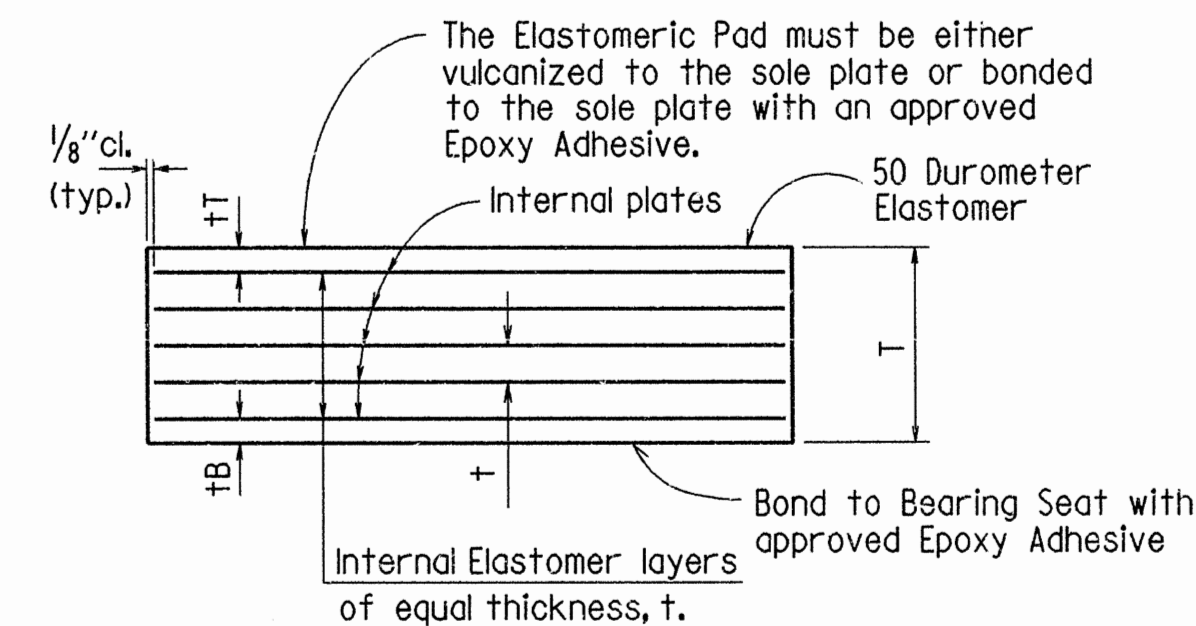
ANCHOR BOLT DETAIL

1E: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be drilled and grouted into place, the 3/4"  $\phi$  x 12" Galvanized Sheet Metal Sleeve shall be cast in place as shown. It shall be dry packed with styrofoam or urethane foam or approved equal prior to pouring concrete. After pouring of the cap and prior to erection of Prestressed Concrete Girders, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. The bolts shall then be set and fixed with Portland Cement grout or an approved non-shrink grout, completely filling the holes.

If anchor bolts are to be cast in place, the 3/2" ø Galvanized Sheet Metal Sleeve will not be required. Galvanized Sheet Metal Sleeves are to be considered subsidiary to the item "Structural Steel in Beam Spans (A588)."



PLAN VIEW



ELASTOMERIC PAD

### TABLE OF ANCHOR BOLT VARIABLES

ANCHOR BOLT DIAMETER	PIPE SLEEVE NOMINAL DIAMETER	STANDARD WASHER SIZE (O.D.)	MINIMUM EMBEDMENT LENGTH	SLOT WIDTH "F"	P Min.	R Min.	V	W
1"	1 1/4"	2 1/2"	10"	2" Ø	4"	2"	4"	1 1/2"
1 1/4"	1 1/4"	3"	12"	2" Ø	4"	2 1/4"	4"	1 3/4"
1 1/2"	1 1/2"	3 1/2"	15"	2 1/4" Ø	4 1/8"	2 1/2"	4 1/8"	2"
1 3/4"	2"	4"	18"	2 5/8" Ø	4 1/2"	2 3/4"	4 1/2"	2 1/4"
2"	2 1/2"	4 1/2"	20"	3 1/8" Ø	4 3/4"	3"	4 1/2"	2 1/2"
2 1/4"	2 1/2"	4 3/4"	23"	3 1/8" Ø	4 3/4"	3"	4 1/2"	2 3/4"
2 1/2"	3"	5"	25"	3 3/8" Ø	4 7/8"	3 1/4"	4 3/8"	3"

## GENERAL NOTES

Pipe Sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to ASTM A153. Sleeves shall be paid for at the unit price bid for "Structural Steel in Beam Spans (A588)."

Anchor Bolts, Nuts and Washers shall be ASTM A36 Steel Galvanized to conform to ASTM A153 and shall be paid for at the unit price bid for "Structural Steel in Beam Spans (A588)."

Sole Plates & Shear Blocks shall be ASTM A588 Steel. Sole plates & Shear blocks will not be paid for directly, but will be considered as part of the item "Elastomeric Bearings."

Sole Plates & Shear Blocks shall not be painted. A588 Sole Plates and Shear Blocks shall be cleaned in accordance with Section 807.67(e) of the Standard Specifications.

Elastomeric Pads shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings."

Internal plates shall have a minimum yield strength of 25,000 psi.

## TABLE OF VARIABLES

[illegible]

Tabular Data by: KMG Date: 2 Oct 91

Checked by: JSB Date: Oct. 91

# DETAILS OF ELASTOMERIC FIXED AND EXPANSION BEARINGS FOR PRESTRESSED CONCRETE GIRDERS

ROUTE 82 SEC. 7  
 ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: KMG DATE: 2 Oct 91

CHECKED BY: 133 DATE: DEC 91 SCALE: None

DESIGNED BY: CSL DATE: Jan 90

BRIDGE NO. 6449-6451 DRAWING NO. 32712

B1588, EB1

B1588, EB1